

Quality is our Drive.

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Declaration of Conformity

PETER electronic GmbH & Co. KG hereby states that the VersiDrive i E3 product range conforms to the relevant safety provisions of the following council directives:

2004/108/EC (EMC) and 2006/95/EC (LVD) (Valid until 20.04.2016) 2014/30/EU (EMC) and 2014/35/EU (LVD) (Valid from 20.04.2016)

Designed and manufacture is in accordance with the following harmonised European standards:

EN 61800-5-1: 2003	Adjustable speed electrical power drive systems. Safety requirements. Electrical, thermal and energy.
EN 61800-3 2 nd Ed: 2004	Adjustable speed electrical power drive systems. EMC requirements and specific test methods
EN 55011: 2007	Limits and Methods of measurement of radio disturbance characteristics of industrial, scientific and medical (ISM) radio-frequency equipment (EMC)
EN60529 : 1992	Specifications for degrees of protection provided by enclosures

Electromagnetic Compatibility

All VersiDrive i's are designed with high standards of EMC in mind. All versions suitable for operation on Single Phase 230 volt and Three Phase 400 volt supplies and intended for use within the European Union are fitted with an internal EMC filter. This EMC filter is designed to reduce the conducted emissions back into the supply via the power cables for compliance with the above harmonised European standards. It is the responsibility of the installer to ensure that the equipment or system into which the product is incorporated complies with the EMC legislation of the country of use. Within the European Union, equipment into which this product is incorporated must comply with the EMC Directive 2004/108/EC. When using an VersiDrive i E3 with an internal or optional external filter, compliance with the following EMC Categories, as defined by EN61800-3:2004 can be achieved:

Drive Type / Rating			EMC Category							
		Cat C1	Cat C2	Cat C3						
1 Phase,	230 Volt Input	No additional filtering required								
		Use shielded motor cable								
3 Phase, 400 Volt Input		Use External Filter	External Filter No additional filtering required							
		Use shielded motor cable								
Note	Compliance wit	th EMC standards is dependent on a	number of factors including the environm	nent in which the drive is installed,						
Note	motor switchin	g frequency, motor, cable lengths ar	nd installation methods adopted.							
	For shielded motor cable lengths greater than 100m and up to 200m, an output dv / dt filter must be used (please refer to the									
	PETER electronic Stock Drives Catalogue for further details)									
	Compliance with EMC directives is achieved with the factory default parameter settings									

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All PETER electronic VersiDrive i E3 units carry a 1 year warranty against manufacturing defects from the date of manufacture. The manufacturer accepts no liability for any damage caused during or resulting from transport, receipt of delivery, installation or commissioning. The manufacturer also accepts no liability for damage or consequences resulting from inappropriate, negligent or incorrect installation, incorrect adjustment of the operating parameters of the drive, incorrect matching of the drive to the motor, incorrect installation, unacceptable dust, moisture, corrosive substances, excessive vibration or ambient temperatures outside of the design specification.

The local distributor may offer different terms and conditions at their discretion, and in all cases concerning warranty, the local distributor should be contacted first.

This user guide is the "original instructions" document. All non-English versions are translations of the "original instructions".

The contents of this User Guide are believed to be correct at the time of printing. In the interest of a commitment to a policy of continuous improvement, the manufacturer reserves the right to change the specification of the product or its performance or the contents of the User Guide without notice.

This User Guide is for use with version 3.02 Firmware. User Guide Revision 1.03

PETER electronic GmbH & Co. KG adopts a policy of continuous improvement and whilst every effort has been made to provide accurate and up to date information, the information contained in this User Guide should be used for guidance purposes only and does not form the part of any contract.

1. Quick Start Up

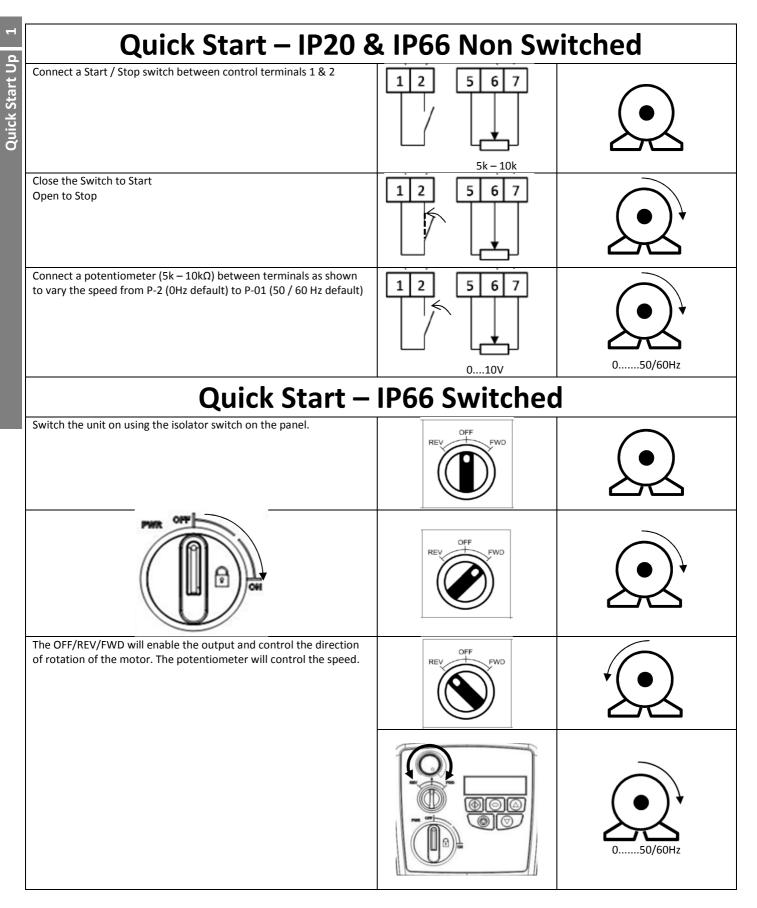
<u> </u>	avoided, could result in damage to the equipment and possible injury or death. This variable speed drive product (VersiDrive i E3) is intended		other than electrical, which if not avoided, could result in damage to property.
	This variable speed drive product (VersiDrive i E3) is intended		result in uamage to property.
	as part of a fixed installation. If installed incorrectly it may pre- currents, carries a high level of stored electrical energy, and is	sent a safet	ional incorporation into complete equipment or systems ty hazard. The VersiDrive i E3 uses high voltages and
	attention is required to system design and electrical installation equipment malfunction. Only qualified electricians are allowed	d to install a	and maintain this product.
	System design, installation, commissioning and maintenance r training and experience. They must carefully read this safety ir information regarding transport, storage, installation and use	nformation	and the instructions in this Guide and follow all
	limitations. Do not perform any flash test or voltage withstand test on the carried out with the VersiDrive i E3 disconnected.	e VersiDrive	i E3. Any electrical measurements required should be
A	Electric shock hazard! Disconnect and ISOLATE the VersiDrive is the terminals and within the drive for up to 10 minutes after d suitable multimeter that no voltage is present on any drive po	lisconnectio	on of the electrical supply. Always ensure by using a
	Where supply to the drive is through a plug and socket connect off the supply.	ctor, do not	t disconnect until 10 minutes have elapsed after turning
	Ensure correct earthing connections. The earth cable must be normally will be limited by the fuses or MCB. Suitably rated fu- according to any local legislation or codes.	ses or MCB	should be fitted in the mains supply to the drive,
	Ensure correct earthing connections and cable selection as per leakage current of greater than 3.5mA; furthermore the earth		
	which normally will be limited by the fuses or MCB. Suitably ra according to any local legislation or codes.		
	Do not carry out any work on the drive control cables whilst pe	ower is app	lied to the drive or to the external control circuits.
	Within the European Union, all machinery in which this produc Machinery. In particular, the machine manufacturer is response equipment complies with EN60204-1.	sible for pro	oviding a main switch and ensuring the electrical
	The level of integrity offered by the VersiDrive i E3 control inp maximum speed is not sufficient for use in safety-critical appli applications where malfunction could cause injury or loss of lif provided where needed.	cations wit	hout independent channels of protection. All
	The driven motor can start at power up if the enable input sign		
	The STOP function does not remove potentially lethal high vol work on it. Never carry out any work on the Drive, Motor or N	lotor cable	whilst the input power is still applied.
	The VersiDrive i E3 can be programmed to operate the driven connecting the motor directly to the mains supply. Obtain con machine about suitability for operation over the intended spec	, ifirmation f	rom the manufacturers of the motor and the driven
^	Do not activate the automatic fault reset function on any syste		· · · · · ·
	IP20 drives must be installed in a pollution degree 2 environm	ent, mount	ed in a cabinet with IP54 or better.
<u> </u>	VersiDrive i E3s are intended for indoor use only. When mounting the drive, ensure that sufficient cooling is pro	wided Do r	not carry out drilling operations with the drive in place
	dust and swarf from drilling may lead to damage. The entry of conductive or flammable foreign bodies should be		
	drive	e preventer	
	Relative humidity must be less than 95% (non-condensing). Ensure that the supply voltage, frequency and no. of phases (1	Lor 3 nhase	e) correspond to the rating of the VersiDrive i F3 as
	delivered.		
	Never connect the mains power supply to the Output terminal Do not install any type of automatic switchgear between the d		

Ensure that all terminals are tightened to the appropriate torque setting

Do not attempt to carry out any repair of the VersiDrive i E3. In the case of suspected fault or malfunction, contact your local PETER electronic Sales Partner for further assistance.

1.2. Quick Start Process

Step	Action		See Section	Page	
1	Identify the Enclosure Type, Model Type and ratings of	2.1	Identifying the Drive by Model Number	7	
	your drive from the model code on the label. In				
	particular				
	 Check the voltage rating suits the incoming 				
	supply				
	 Check the output current capacity meets or 				
	exceeds the full load current for the intended				
	motor				
2	Unpack and check the drive. Notify the supplier and				
	shipper immediately of any damage.				
3	Ensure correct ambient and environmental conditions	9.1	Environmental	26	
	for the drive are met by the proposed mounting				
	location.				
4	Install the drive in a suitable cabinet (IP20 Units),	3.1	General	8	
	ensuring suitable cooling air is available. Mount the	3.3	Mechanical Dimensions and Mounting – IP20 Open Units	8	
	drive to the wall or machine (IP66).	3.4	Guidelines for Enclosure Mounting – IP20 Units	8	Ш
		3.5	Mechanical Dimensions – IP66 (Nema 4X) Enclosed Units	9	Ш
		3.6	Guidelines for mounting (IP66 Units)		
5	Select the correct power and motor cables according	9.2	Rating Tables	26	11
	to local wiring regulations or code, noting the				
	maximum permissible sizes				Ш
6	If the supply type is IT or corner grounded, disconnect	4.2	EMC Filter Disconnect	11	11
	the EMC filter before connecting the supply.				
7	Check the supply cable and motor cable for faults or				1
	short circuits.				
8	Route the cables				
9	Check that the intended motor is suitable for use,				1
	noting any precautions recommended by the supplier				
	or manufacturer.				
10	Check the motor terminal box for correct Star or Delta	4.6	Motor Terminal Box Connections	12	1
	configuration where applicable				
11	Ensure suitable wiring protection is providing, by	9.2	Rating Tables	26	
	installing a suitable circuit breaker or fuses in the				
	incoming supply line				
12	Connect the power cables, especially ensuring the	4.1	Grounding the Drive	11	1
	protective earth connection is made	4.3	Wiring Precautions	11	
		4.4	Incoming Power Connection	12	1
13	Connect the control cables as required for the	4.8	Control Terminal Wiring	13	1
	application	4.9	Connection Diagram	13	1
		7	Analog and Digital Input Macro Configurations	22	1
14	Thoroughly check the installation and wiring				1
15	Commission the drive parameters	5.1	Managing the Keypad	15	1
		6	Parameters	16	1



2. General Information and Ratings

This chapter contains information about the VersiDrive i E3 including how to identify the drive

2.1. Identifying the Drive by Model Number

Each drive can be identified by its model number, as shown in the table below. The model number is on the shipping label and the drive nameplate. The model number includes the drive and any options.



Enclosure Type: No Text = IP20 IP66S = IP66 switched IP66 = IP66 un-switched

No. of output Phases: E3S = Single Phase E3 = Three Phase

No. of input Phases: No Text = Single Phase 3 = Three Phase

2.2. Drive Model Numbers

Model Number	kW	НР	Output Current (A)	Frame Size
VDI-037-E3-#-SO1		0.5	2.3	1
VDI-075-E3-#-SO1		1	4.3	1
VDI-110-E3-#-SO1		1.5	5.8	2
200 – 240V + / - 10% - 1Phase Input – 3 Ph	nase Output			
Model Number	kW	HP	Output Current (A)	Frame Size
VDI-037-E3-#	0.37	0.5	2.3	1
VDI-075-E3-#	0.75	1	4.3	1
VDI-150-E3-#	1.5	2	7	1
VDI-220-E3-#	2.2	3	10.5	2
200 – 240V + / - 10% - 3Phase Input – 3 Ph	nase Output			
Model Number	kW	HP	Output Current (A)	Frame Size
VDI-037-E3-#-240V	0.37	0.5	2.3	1
VDI-075-E3-#-240V	0.75	1	4.3	1
VDI-150-E3-#-240V	1.5	2	7	1
VDI-220-E3-#-240V	2.2	3	10.5	2
VDI-400-E3-#-240V	4.0	5	18	3
VDI-550-E3-#-240V	5.5	7.5	24	3
VDI-750-E3-#-240V	7.5	10	30	4
VDI-1100-E3-#-240V	11	15	46	4
380 – 480V + / - 10% - 3Phase Input – 3 Ph	nase Output		•	
Model Number	kW	HP	Output Current (A)	Frame Size
VDI-075-3E3-#	0.75	1	2.2	1
VDI-150-3E3-#	1.5	2	4.1	1
VDI-220-3E3-#	2.2	3	5.8	2
VDI-400-3E3-#	4	5	9.5	2
VDI-550-3E3-#	5.5	7.5	14	3
VDI-750-3E3-#	7.5	10	18	3
VDI-1100-3E3-#	11	15	24	3
VDI-1500-3E3-#	15	20	30	4
VDI-1850-3E3-#	18.5	25	39	4
VDI-2200-3E3-#	22	30	46	4
For IP20 Units rep NOTE For IP66 Non Swi		ace '#' w		

3. Mechanical Installation

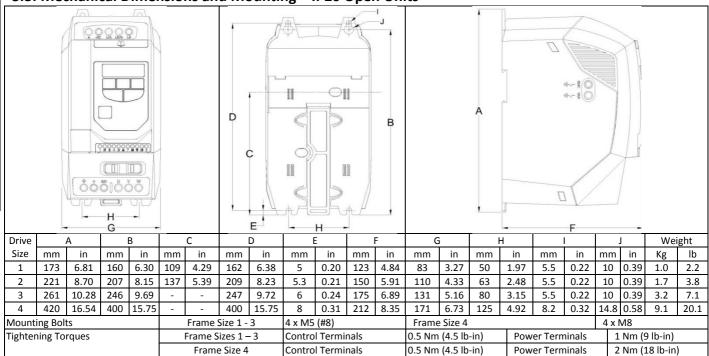
3.1. General

- The VersiDrive i E3 should be mounted in a vertical position only, on a flat, flame resistant, vibration free mounting using the integral mounting holes or DIN Rail clip (Frame Sizes 1 and 2 only).
- IP20 VersiDrive i E3s must be installed in a pollution degree 1 or 2 environment only.
- Do not mount flammable material close to the VersiDrive i E3
- Ensure that the minimum cooling air gaps, as detailed in section 3.5 and 3.7 are left clear
- Ensure that the ambient temperature range does not exceed the permissible limits for the VersiDrive i E3 given in section 9.1
- Provide suitable clean, moisture and contaminant free cooling air sufficient to fulfil the cooling requirements of the VersiDrive i E3

3.2. UL Compliant Installation

Refer to section 9.4 on page 27 for Additional Information for UL Compliance.

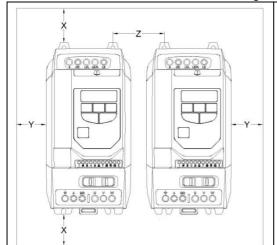
3.3. Mechanical Dimensions and Mounting – IP20 Open Units



3.4. Guidelines for Enclosure Mounting – IP20 Units

- IP20 drives are suitable for use in pollution degree 1 environments, according to IEC-664-1. For pollution degree 2 or higher environments, drives should be mounted in a suitable control cabinet with sufficient ingress protection to maintain a pollution degree 1 environment around the drive.
- Enclosures should be made from a thermally conductive material.
- Ensure the minimum air gap clearances around the drive as shown below are observed when mounting the drive.
- Where ventilated enclosures are used, there should be venting above the drive and below the drive to ensure good air circulation. Air should be drawn in below the drive and expelled above the drive.
- In any environments where the conditions require it, the enclosure must be designed to protect the VersiDrive i E3 against ingress of airborne dust, corrosive gases or liquids, conductive contaminants (such as condensation, carbon dust, and metallic particles) and sprays or splashing water from all directions.
- High moisture, salt or chemical content environments should use a suitably sealed (non-vented) enclosure.

The enclosure design and layout should ensure that the adequate ventilation paths and clearances are left to allow air to circulate through the drive heatsink. PETER electronic recommend the following minimum sizes for drives mounted in non-ventilated metallic enclosures:-



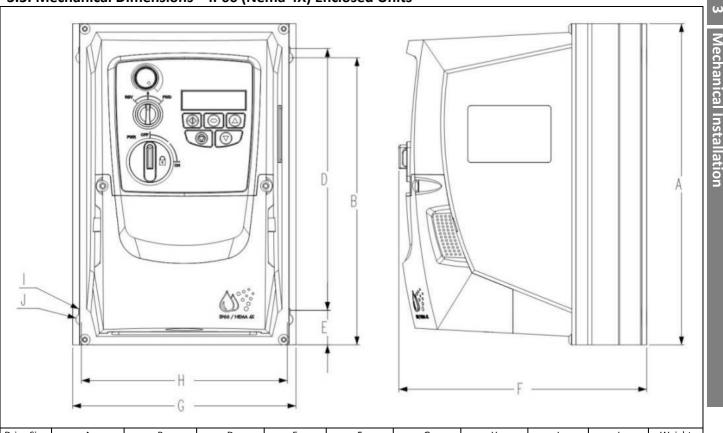
Drive Size		x ve & low		Y her de	Betv	Z ween	Recommended airflow
	mm	in	mm	in	mm	in	CFM (ft ³ /min)
1	50	1.97	50	1.97	33	1.30	11
2	75	2.95	50	1.97	46	1.81	22
3	100	3.94	50	1.97	52	2.05	60
4	100	3.94	50	1.97	52	2.05	120
Note :							
Dimension 7 assumes that the drives are mounted side by side with							

Dimension Z assumes that the drives are mounted side-by-side with no clearance.

Typical drive heat losses are 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

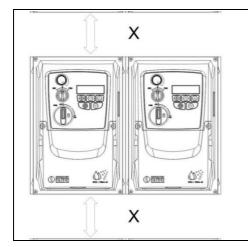
3.5. Mechanical Dimensions – IP66 (Nema 4X) Enclosed Units



Drive Size	A	4	E	3	C)	I	E	F		G	i	н			I		l	We	ight
	mm	in	mm	in	mm	in	mm	in	mm	In	mm	in	mm	in	mm	in	mm	in	kg	lb
1	232.0	9.13	207.0	8.15	189.0	7.44	25.0	0.98	179.0	7.05	161.0	6.34	148.5	5.85	4.0	0.16	8.0	0.31	3.1	6.8
2	257.0	10.12	220.0	8.67	200.0	7.87	28.5	1.12	187.0	7.36	188.0	7.40	176.0	6.93	4.2	0.17	8.5	0.33	4.1	9.0
3	310.0	12.20	276.5	10.89	251.5	9.90	33.4	1.31	252	9.92	211.0	8.30	197.5	7.78	4.2	0.17	8.5	0.33	7.6	16.7
Mounting B	olts		All Fram	All Frame Sizes 4 x M4 (#8)																
Tightening ⁻	Torques All France Since		Con	trol Ter	minals	0.	5 Nm (4.	5 lb-in)												
		All Frame Sizes			Pow	ver Tern	ninals	1	Nm (9 lb-	-in)										

3.6. Guidelines for mounting (IP66 Units)

- Before mounting the drive, ensure that the chosen location meets the environmental condition requirements for the drive shown in section 9.1
- The drive must be mounted vertically, on a suitable flat surface
- The minimum mounting clearances as shown in the table below must be observed
- The mounting site and chosen mountings should be sufficient to support the weight of the drives
- Using the drive as a template, or the dimensions shown above, mark the locations required for drilling
- Suitable cable glands to maintain the ingress protection of the drive are required. Gland holes for power and motor cables are premoulded into the drive enclosure, recommended gland sizes are shown above. Gland holes for control cables may be cut as required.



Drive Size	X Above	e & Below	Y Either Side				
	mm	in	mm	in			
1	200	7.87	10	0.39			
2	200	7.87	10	0.39			
3	200	7.87	10	0.39			
		No	to				

Typical drive heat losses are approximately 3% of operating load conditions.

Above are guidelines only and the operating ambient temperature of the drive MUST be maintained at all times.

		Cable Gland Sizes	
Drive Size	Power Cable	Motor Cable	Control Cables
1	M20 (PG13.5)	M20 (PG13.5)	M20 (PG13.5)
2	M25 (PG21)	M25 (PG21)	M20 (PG13.5)
3	M25 (PG21)	M25 (PG21)	M20 (PG13.5)

3.7. Gland Plate and Lock Off

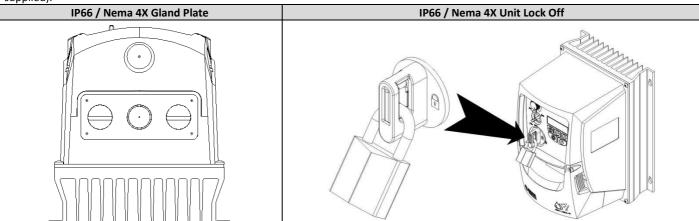
The use of a suitable gland system is required to maintain the appropriate IP / Nema rating. The gland plate has pre moulded cable entry holes for power and motor connections suitable for use with glands as shown in the following table. Where additional holes are required, these can be drilled to suitable size. Please take care when drilling to avoid leaving any particles within the product.

Cable Gland recommended Hole Sizes & types:								
	Pow	ver & Motor Cables		Control & Signal Cables				
	Moulded Hole Imperial Gland Metric Gland			Knockout Size	Imperial Glar	d Metric Gland		
	Size							
Size 1	22mm	PG13.5	M20	22mm	PG13.5	M20		
Size 2 & 3	27mm	PG21	M25	22mm	PG13.5	M20		
Size 2 & 3 Flexible Conduit Hole Sizes:								
		Drill S	ize	Trade Siz	ze	Metric		
Size 1	Size 1			¾ in		21		
Size 2 & 3 35mm 1 in 27								
• UL rated ingress protection ("Type") is only met when cables are installed using a UL recognized bushing or fitting for a flexible-								

- UL rated ingress protection ("Type") is only met when cables are installed using a UL recognized bushing or fitting for a flexible conduit system which meets the required level of protection ("Type")
- For conduit installations the conduit entry holes require standard opening to the required sizes specified per the NEC
- Not intended for installation using rigid conduit system

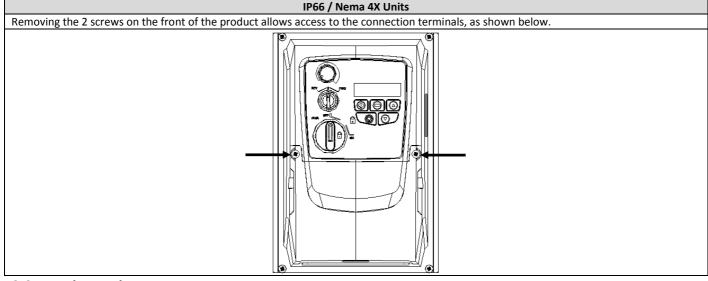
Power Isolator Lock Off

On the switched models the main power isolator switch can be locked in the 'Off' position using a 20mm standard shackle padlock (not supplied).



3.8. Removing the Terminal Cover

To access the connection terminals, the drive front cover needs to be removed as shown.



3.9. Routine Maintenance

The drive should be included within the scheduled maintenance program so that the installation maintains a suitable operating environment, this should include:

- Ambient temperature is at or below that set out in the "Environment" section.
- Heat sink fans freely rotating and dust free.
- The Enclosure in which the drive is installed should be free from dust and condensation; furthermore ventilation fans and air filters should be checked for correct air flow.

Checks should also be made on all electrical connections, ensuring screw terminals are correctly torqued; and that power cables have no signs of heat damage.

4. Power Wiring

4.1. Grounding the Drive



This manual is intended as a guide for proper installation. PETER electronic GmbH & Co. KG cannot assume responsibility for the compliance or the non-compliance to any code, national, local or otherwise, for the proper installation of this drive or associated equipment. A hazard of personal injury and/or equipment damage exists if codes are ignored during installation.

This VersiDrive i E3 contains high voltage capacitors that take time to discharge after removal of the main supply. Before working on the drive, ensure isolation of the main supply from line inputs. Wait ten (10) minutes for the capacitors to discharge to safe voltage levels. Failure to observe this precaution could result in severe bodily injury or loss of life.

Only qualified electrical personnel familiar with the construction and operation of this equipment and the hazards involved should install, adjust, operate, or service this equipment. Read and understand this manual and other applicable manuals in their entirety before proceeding. Failure to observe this precaution could result in severe bodily injury or loss of life.

Grounding Guidelines

The ground terminal of each VersiDrive i E3 should be individually connected DIRECTLY to the site ground bus bar (through the filter if installed). VersiDrive i E3 ground connections should not loop from one drive to another, or to, or from any other equipment. Ground loop impedance must confirm to local industrial safety regulations. To meet UL regulations, UL approved ring crimp terminals should be used for all ground wiring connections.

The drive Safety Ground must be connected to system ground. Ground impedance must conform to the requirements of national and local industrial safety regulations and/or electrical codes. The integrity of all ground connections should be checked periodically.

Protective Earth Conductor

The Cross sectional area of the PE Conductor must be at least equal to that of the incoming supply conductor.

Safety Ground

This is the safety ground for the drive that is required by code. One of these points must be connected to adjacent building steel (girder, joist), a floor ground rod, or bus bar. Grounding points must comply with national and local industrial safety regulations and/or electrical codes.

Motor Ground

The motor ground must be connected to one of the ground terminals on the drive.

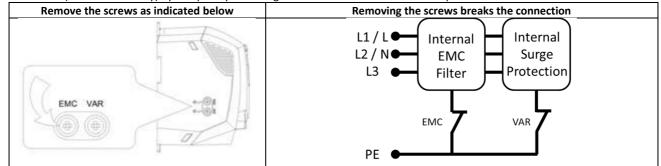
Ground Fault Monitoring

As with all inverters, a leakage current to earth can exist. The VersiDrive i E3 is designed to produce the minimum possible leakage current whilst complying with worldwide standards. The level of current is affected by motor cable length and type, the effective switching frequency, the earth connections used and the type of RFI filter installed. If an ELCB (Earth Leakage Circuit Breaker) is to be used, the following conditions apply: -

- A Type B Device must be used
- The device must be suitable for protecting equipment with a DC component in the leakage current
- Individual ELCBs should be used for each VersiDrive i E3

4.2. EMC Filter Disconnect

Drives with an EMC filter have an inherently higher leakage current to Ground (Earth). For applications where tripping occurs the EMC filter can be disconnected (on IP20 units only) by completely removing the EMC screw on the side of the product.



The VersiDrive i E3 product range has input supply voltage surge suppression components fitted to protect the drive from line voltage transients, typically originating from lightning strikes or switching of high power equipment on the same supply.

When carrying out a HiPot (Flash) test on an installation in which the drive is built, the voltage surge suppression components may cause the test to fail. To accommodate this type of system HiPot test, the voltage surge suppression components can be disconnected by removing the VAR screw. After completing the HiPot test, the screw should be replaced and the HiPot test repeated. The test should then fail, indicating that the voltage surge suppression components are once again in circuit.

Shield Termination (Cable Screen)

The safety ground terminal provides a grounding point for the motor cable shield. The motor cable shield connected to this terminal (drive end) should also be connected to the motor frame (motor end). Use a shield terminating or EMI clamp to connect the shield to the safety ground terminal.

4.3. Wiring Precautions

Connect the VersiDrive i E3 according to sections 4.9.1 and 4.9.2, ensuring that motor terminal box connections are correct. There are two connections in general: Star and Delta. It is essential to ensure that the motor is connected in accordance with the voltage at which it will be operated. For more information, refer to section 4.6 Motor Terminal Box Connections.

It is recommended that the power cabling should be 4-core PVC-insulated screened cable, laid in accordance with local industrial regulations and codes of practice.

4.4. Incoming Power Connection

- For 1 phase supply, power should be connected to L1/L, L2/N.
- For 3 phase supplies, power should be connected to L1, L2, and L3. Phase sequence is not important.
- For compliance with CE and C Tick EMC requirements, a symmetrical shielded cable is recommended.
- A fixed installation is required according to IEC61800-5-1 with a suitable disconnecting device installed between the VersiDrive i E3 and the AC Power Source. The disconnecting device must conform to the local safety code / regulations (e.g. within Europe, EN60204-1, Safety of machinery).
- The cables should be dimensioned according to any local codes or regulations. Guideline dimensions are given in section 9.2.
- Suitable fuses to provide wiring protection of the input power cable should be installed in the incoming supply line, according to the data in section 9.2 Rating Tables. The fuses must comply with any local codes or regulations in place. In general, type gG (IEC 60269) or UL type J fuses are suitable; however in some cases type aR fuses may be required. The operating time of the fuses must be below 0.5 seconds.
- Where allowed by local regulations, suitably dimensioned type B MCB circuit breakers of equivalent rating may be utilised in place of fuses, providing that the clearing capacity is sufficient for the installation.
- When the power supply is removed from the drive, a minimum of 30 seconds should be allowed before re-applying the power. A minimum of 5 minutes should be allowed before removing the terminal covers or connection.
- The maximum permissible short circuit current at the VersiDrive i E3 Power terminals as defined in IEC60439-1 is 100kA.
- An optional Input Choke is recommended to be installed in the supply line for drives where any of the following conditions occur:-
 - The incoming supply impedance is low or the fault level / short circuit current is high
 - o The supply is prone to dips or brown outs
 - \circ \quad An imbalance exists on the supply (3 phase drives)
 - The power supply to the drive is via a busbar and brush gear system (typically overhead Cranes).
- In all other installations, an input choke is recommended to ensure protection of the drive against power supply faults. Part numbers are shown in the table.

Supply	Frame Size	AC Input Inductor
220 \/alt	1	OPT-2-L1016-20
230 Volt 1 Phase	2	OPT-2-L1025-20
1 PlidSe	3	N/A
	2	OPT-2-L3006-20
400 Volt	2	OPT-2-L3010-20
3 Phase	3	OPT-2-L3036-20
	4	OPT-2-L3050-20

4.5. Drive and Motor Connection

- The drive inherently produces fast switching of the output voltage (PWM) to the motor compared to the mains supply, for motors which have been wound for operation with a variable speed drive then there is no preventative measures required, however if the quality of insulation is unknown then the motor manufacturer should be consulted and preventative measures may be required.
- The motor should be connected to the VersiDrive i E3 U, V, and W terminals using a suitable 3 or 4 core cable. Where a 3 core cable is utilised, with the shield operating as an earth conductor, the shield must have a cross sectional area at least equal to the phase conductors when they are made from the same material. Where a 4 core cable is utilised, the earth conductor must be of at least equal cross sectional area and manufactured from the same material as the phase conductors.
- The motor earth must be connected to one of the VersiDrive i E3 earth terminals.
- For compliance with the European EMC directive, a suitable screened (shielded) cable should be used. Braided or twisted type screened cable where the screen covers at least 85% of the cable surface area, designed with low impedance to HF signals are recommended as a minimum. Installation within a suitable steel or copper tube is generally also acceptable.
- The cable screen should be terminated at the motor end using an EMC type gland allowing connection to the motor body through the largest possible surface area
- Where drives are mounted in a steel control panel enclosure, the cable screen may be terminated directly to the control panel using a suitable EMC clamp or gland, as close to the drive as possible.
- For IP66 drives, connect the motor cable screen to the internal ground clamp

4.6. Motor Terminal Box Connections

Most general purpose motors are wound for operation on dual voltage supplies. This is indicated on the nameplate of the motor. This operational voltage is normally selected when installing the motor by selecting either STAR or DELTA connection. STAR always gives the higher of the two voltage ratings.

tings.			
Incoming Supply Voltage	Motor Nameplate Voltages		Connection
230	230 / 400	Delta	
400	400 / 690		
400	230 / 400	Star	

4.7. Motor Thermal overload Protection

4.7.1. Internal Thermal Overload Protection

The drive has an in-built motor thermal overload function; this is in the form of an "I.t-trP" trip after delivering >100% of the value set in P-08 for a sustained period of time (e.g. 150% for 60 seconds).

4.7.2. Motor Thermistor Connection

Where a motor thermistor is to be used, it should be connected as follows:-

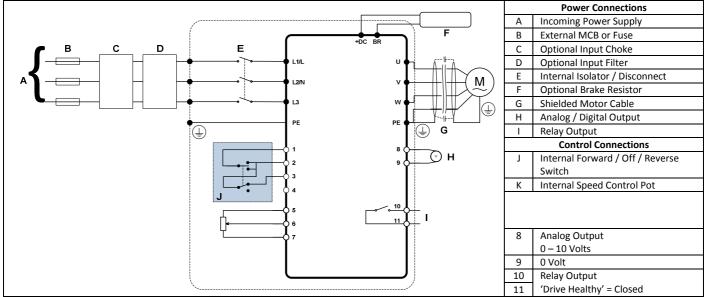
Control Terminal Strip	Additional Information
	 Compatible Thermistor : PTC Type, 2.5kΩ trip level Use a setting of P-15 that has Input 3 function as External Trip, e.g. P-15 = 3. Refer to section 7 for further details. Set P-47 = "Ptc-th"

4.8. Control Terminal Wiring

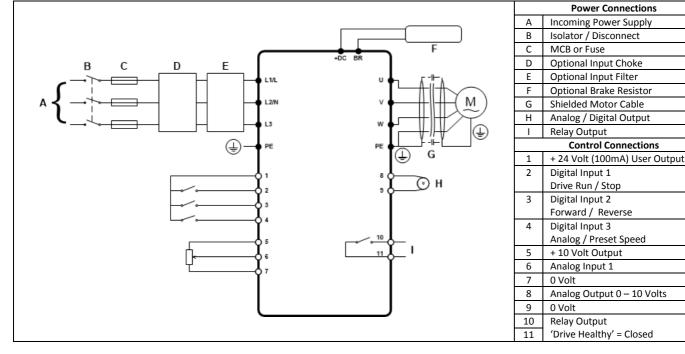
- All analog signal cables should be suitably shielded. Twisted pair cables are recommended.
- Power and Control Signal cables should be routed separately where possible, and must not be routed parallel to each other.
- Signal levels of different voltages e.g. 24 Volt DC and 110 Volt AC, should not be routed in the same cable.
- Maximum control terminal tightening torque is 0.5Nm.
- Control Cable entry conductor size: 0.05 2.5mm² / 30 12 AWG.

4.9. Connection Diagram

4.9.1. IP66 (Nema 4X) Switched Units



4.9.2. IP20 & IP66 (Nema 4X) Non- Switched Units



Power M

4.10. Using the REV/0/FWD Selector Switch (Switched Version Only)

By adjusting the parameter settings the VersiDrive i E3 can be configured for multiple applications and not just for Forward or Reverse. This could typically be for Hand/Off/Auto applications (also known and Local/Remote) for HVAC and pumping industries.

REV FWD	REV FWD	REV FWD
\smile		

	Switch Position		Parameters to Set P-12 P-15		Notes
Run Reverse	STOP	Run Forward	0	0	Factory Default Configuration Run Forward or Reverse with speed controlled from the Local POT
STOP	STOP	Run Forward	0	5,7	Run forward with speed controlled form the local POT Run Reverse - disabled
Preset Speed 1	STOP	Run Forward	0	1	Run Forward with speed controlled from the Local POT Preset Speed 1 provides a 'Jog' Speed set in P-20
Run Reverse	STOP	Run Forward	0	6, 8	Run Forward or Reverse with speed controlled from the Local POT
Run in Auto	STOP	Run in Hand	0	4	Run in Hand – Speed controlled from the Local POT Run in Auto 0 Speed controlled using Analog input 2 e.g. from PLC with 4-20mA signal.
Run in Speed Control	STOP	Run in PI Control	5	1	In Speed Control the speed is controlled from the Local POT In PI Control, Local POT controls PI set point
Run in Preset Speed Control	STOP	Run in PI Control	5	0, 2, 4,5, 812	In Preset Speed Control, P-20 sets the Preset Speed In PI Control, POT can control the PI set point (P-44=1)
Run in Hand	STOP	Run in Auto	3	6	Hand – speed controlled from the Local POT Auto – Speed Reference from Modbus
Run in Hand	STOP	Run in Auto	3	3	Hand – Speed reference from Preset Speed 1 (P-20) Auto – Speed Reference from Modbus

NOTE To be able to adjust parameter P-15, extended menu access must be set in P-14 (default value is 101)

4.11. Control Terminal Connections

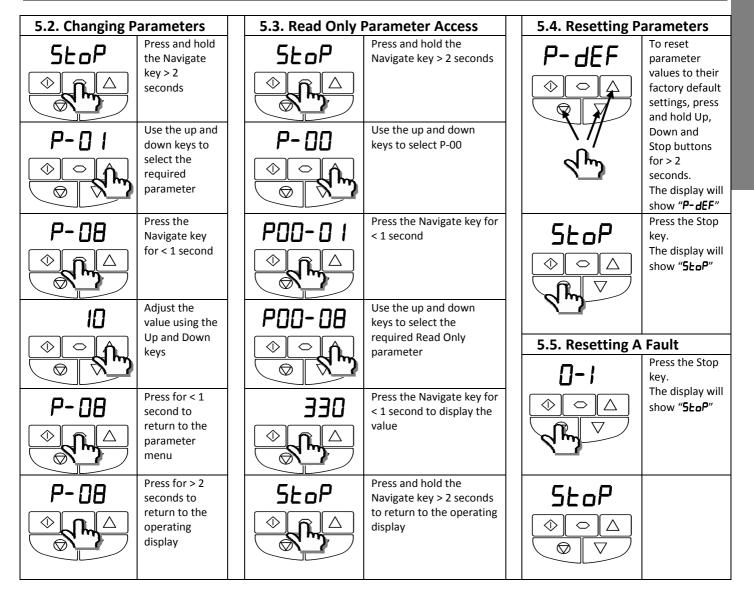
Default Connections	Control Terminal	Signal	Description	
	1	+24Vdc User Output	+24Vdc user output, 100mA Do not connect an this terminal.	external voltage source to
	2	Digital Input 1	Positive logic "Logic 1" input voltage range	
	3	Digital Input 2	"Logic 0" input voltage range	
	4	Digital Input 3 / Analog Input 2	Digital: 8 to 30V Analog: 0 to 10V, 0 to 20mA	or 4 to 20mA
5	5	+10V User Output	+10V, 10mA, 1kΩ minimum	
	6	Analog Input 1 / Digital Input 4	Analog: 0 to 10V, 0 to 20mA Digital: 8 to 30V	or 4 to 20mA
	7	0V	0 Volt Common, internally connected to terminal	
(v) (e) (e) (e) (e) (e) (e) (e) (e) (e) (e	8	Analog Output / Digital Output	Analog: 0 to 10V, Digital: 0 to 24V	20mA maximum
	9	0V	0 Volt Common, internally co	onnected to terminal 7
(11)	10	Relay Common		
	11	Relay NO Contact	Contact 250Vac, 6A / 30Vdc,	, 5A

5. Operation

5.1. Managing the Keypad

The drive is configured and its operation monitored via the keypad and display

The drive	e is configured a	and its operation monitored via the keypad and display.	
\bigcirc	NAVIGATE	Used to display real-time information, to access and exit	
\sim	N/WIG/TE	parameter edit mode and to store parameter changes	
\wedge	UP	Used to increase speed in real-time mode or to increase	
\square	UP	parameter values in parameter edit mode	$\bigcirc \bigcirc \bigcirc \land$
\bigtriangledown	DOWN	Used to decrease speed in real-time mode or to decrease	
\vee	DOWN	parameter values in parameter edit mode	
	RESET /	Used to reset a tripped drive.	
$\mathbf{\nabla}$	STOP	When in Keypad mode is used to Stop a running drive.	
\wedge		When in keypad mode, used to Start a stopped drive or to	
$\langle \rangle$	START	reverse the direction of rotation if bi-directional keypad	
\sim		mode is enabled	



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6. Parameters

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0.1.	Standard	raiai							
Par.	Descriptio	on			Minimum	Maximum	Default	Units	
P-01	Maximum	n Freque	ency / Speed Limit		P-02	500.0	50.0 (60.0)	Hz / RPM	
	Maximum	output	frequency or motor speed limit - Hz of	r RPM. If P-10 >0, the	value entered	/ displayed is i	in RPM		
P-02	Minimum	Freque	ncy / Speed Limit		0.0	P-01	0.0	Hz / RPM	
	Minimum	speed li	mit – Hz or RPM. If P-10 >0, the value e	entered / displayed is	in RPM				
P-03	Accelerat	ion Ram	p Time		0.00	600.0	5.0	S	
	Accelerati	on ramp	time from zero Hz / RPM to base freq	uency (P-09) in second	ds.				
P-04	Decelerat				0.00	600.0	5.0	S	
	Decelerat	ion ram	p time from base frequency (P-09) to st	tandstill in seconds. W	hen set to 0.0	0, the value of	P-24 is used.		
P-05			Mains Loss Response	0	3	0	-		
			ng mode of the drive, and the behavior	s of mains pow	ver supply dur	ing operation.			
	Setting	On Dis		On Mains Loss		,	0 1		
	0		to Stop (P-04)	Ride Through (Recov	ver energy from	n load to main	tain operation	າ)	
	1	Coast		Coast				,	
	2		to Stop (P-04)	Fast Ramp to Stop (F	P-24). Coast if F	P-24 = 0			
	3		to Stop (P-04) with AC Flux Braking	Fast Ramp to Stop (F					
P-06	Energy O				0	1	0	-	
	0 : Disable				Ŭ	-	Ū		
			n enabled, the Energy Optimiser attem	nts to reduce the over	all energy con-	sumed by the	drive and mot	or by	
			ut voltage during constant speed, light						
	-		erate for some periods of time with cor						
P-07			age / Back EMF at rated speed (PM / I		0	250 / 500	230 / 400	V	
,			tors, this parameter should be set to th		, v		2307 400	v	
			agnet or Brushless DC Motors, it should		-				
P-08	Motor Ra				-	Rating Deper	ident	А	
			ould be set to the rated (nameplate) c	urrent of the motor	Dive	Hating Deper	lacin	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	
P-09	Motor Ra				25	500	50 (60)	Hz	
1-05	-		ould be set to the rated (nameplate) fr	equency of the motor	_	500	50 (00)	112	
P-10	Motor Ra			equency of the motor	0	30000	0	RPM	
1-10			n optionally be set to the rated (name	plate) PDM of the mot	-		-		
			rs are displayed in Hz, and the slip com						
					•			-	
			-				mpensation	unction, una	
			of applied load) for the motor is disabled. Entering the value from the motor nameplate enables the slip compensation func the VersiDrive i E3 display will now show motor speed in RPM. All speed related parameters, such as Minimum and Maximu						
	Speed, Preset Speeds etc. will also be displayed in RPM.							imum	
			eds etc. will also be displayed in RPM.	RPM. All speed relate	ed parameters,	such as Minin	num and Maxi	imum	
P-11	Note If P-	09 value		RPM. All speed relate	ed parameters,	such as Minin 20.0	Drive	imum %	
P-11	Note If P- Low Frequ	09 value uency To	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 prque Boost Current		0.0	20.0	Drive Dependent	%	
P-11	Note If P- Low Frequence	09 value uency To uency to	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi	s parameter. Excessiv	0.0 e boost levels	20.0 may however	Drive Dependent	%	
P-11	Note If P- Low Freque Low freque current ar	09 value uency To lency to nd increa	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or	s parameter. Excessiv Motor Overload (refe	0.0 e boost levels i er to section 10	20.0 may however	Drive Dependent	%	
P-11	Note If P- Low Frequ Low frequ current ar This parar	09 value uency To iency to nd increa meter op	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi	s parameter. Excessiv Motor Overload (refe	0.0 e boost levels i er to section 10	20.0 may however	Drive Dependent	%	
P-11	Note If P- Low Frequ current ar This parar P-51	09 value uency To iency to ind increa meter op P-11	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto	s parameter. Excessiv Motor Overload (refe r Control Mode) as fol	0.0 e boost levels i er to section 10 llows :-	20.0 may however	Drive Dependent	%	
P-11	Note If P- Low Frequ Low frequ current ar This parar	09 value uency To nd increa meter op P-11 0	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco	s parameter. Excessiv Motor Overload (refe r Control Mode) as fo ording to autotune dat	0.0 e boost levels i er to section 10 llows :-	20.0 may however 0.1)	Drive Dependent result in high r	%	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0	09 value uency To nd increa meter op P-11 0 >0	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta	s parameter. Excessive Motor Overload (refe r Control Mode) as for ording to autotune dat age is applied at 0.0Hz	0.0 e boost levels i er to section 10 llows :- ca z, and linearly r	20.0 may however).1) reduced until F	Drive Dependent result in high r 2-09 / 2	%	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0	09 value uency To ind increa meter op P-11 0 >0 All	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta	s parameter. Excessive Motor Overload (refe r Control Mode) as for ording to autotune dat age is applied at 0.0Hz	0.0 e boost levels i er to section 10 llows :- ca z, and linearly r	20.0 may however).1) reduced until F	Drive Dependent result in high r 2-09 / 2	%	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4	09 value uency To ency to nd increa meter op P-11 0 >0 All All	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz	0.0 e boost levels i er to section 10 llows :- ta e, and linearly r e, and linearly r	20.0 may however 0.1) reduced until F reduced until F	Drive Dependent result in high r 2-09 / 2 2-09 / 2	% motor	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo	09 value uency To hency to nd increa meter op P-11 0 >0 All All All otors, with	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r pperating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo condition:	09 value uency To ind increa meter op P-11 0 >0 All All otors, wi s at approv	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unta	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r pperating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo conditions in the ran	09 value uency To ind increa meter op P-11 0 >0 All All otors, wi s at apping ge show	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unti-	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r pperating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
P-11	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo condition: in the ran Frame Siz	09 value uency To ind increa meter op P-11 0 >0 All All otors, wi s at apping ge show e 1 : 60 -	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unti- n below. – 80% of motor rated current	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r pperating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
P-11	Note If P- Low Frequ Current ar This parar P-51 0 1 2, 3, 4 For IM mo condition: in the ran Frame Siz Frame Siz	09 value uency To ind increa meter op P-11 0 >0 All All otors, wh is at appu ge show e 1 : 60 - e 2 : 50 -	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately SHz, and adjusting P-11 untin n below. - 80% of motor rated current - 60% of motor rated current	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r operating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
P-11	Note If P- Low Frequ Current ar This parar P-51 0 1 2, 3, 4 For IM mo condition: in the ran Frame Siz Frame Siz Frame Siz	09 value uency To hency to had increase meter op P-11 0 >0 All All All btors, while s at appunge show e 1 : 60 - e 2 : 50 - e 3 : 40 -	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 untin n below. - 80% of motor rated current - 60% of motor rated current - 50% of motor rated current	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r operating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo condition: in the ran Frame Siz Frame Siz Frame Siz Frame Siz	09 value uency To neter op P-11 0 >0 All All otors, wi s at appr ge show e 1 : 60 e 2 : 50 e 3 : 40 e 4 : 35	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 untion n below. - 80% of motor rated current - 60% of motor rated current - 50% of motor rated current - 45% of motor rated current	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz u usually be found by c	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly r operating the n	20.0 may however 0.1) reduced until F reduced until F notor under ve	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l	% motor	
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	Note If P- Low Frequ Low frequ current ar This parar P-51 0 1 2, 3, 4 For IM mo condition: in the ran Frame Siz Frame Siz Fram	09 value uency To hency to hen	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 then P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unti- n below. - 80% of motor rated current - 60% of motor rated current - 50% of motor rated current - 45% of moto	s parameter. Excessive Motor Overload (refe r Control Mode) as fol ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz usually be found by c il the motor current is ls applied to the contr trolled in the forward at button toggles betwee (\$485) using the interr	0.0 e boost levels of er to section 10 llows :- ta c, and linearly r c, and linearly	20.0 may however 0.1) reduced until F reduced	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l ing current (if 0 ernal keypad, c	% motor oad known) or -	
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	Note If P- Low Frequ Current ar This parar P-51 0 1 2, 3, 4 For IM mo conditions in the ran Frame Siz Frame Siz Fram	09 value uency To ind increation meter op P-11 0 >0 All All otors, which is at apprise ge show e 1 : 60 - e 2 : 50 - e 3 : 40 - e 4 : 35 - commanial Contri ectional K al remoti s Network trol. Use	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unti- n below. - 80% of motor rated current - 60% of motor rated current - 50% of motor rated current - 45% of motor	s parameter. Excessive Motor Overload (referr Control Mode) as for ording to autotune dat age is applied at 0.0Hz age is applied at 0.0Hz usually be found by c if the motor current is sapplied to the contri- trolled in the forward and button toggles between (S485) using the interri- RS485) interface with nal	0.0 e boost levels of er to section 10 llows :- ta e, and linearly r e, and linearly	20.0 may however 0.1) reduced until F reduced	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l ing current (if 0 rrnal keypad, c the internal k i via Modbus	% motor oad known) or -	
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	Note If P- Low Freque Current ar This parar P-51 0 1 2, 3, 4 For IM mode condition: in the ran Frame Siz Frame Siz F	09 value uency To intercer meter op P-11 0 >0 All All otors, wi s at apprige show e 1 : 60 - e 2 : 50 - e 3 : 40 - e 4 : 35 - comman al Contr ectional k al remote k ctional k al remote s Network trol. Use log Sum open Con	eds etc. will also be displayed in RPM. is changed, P-10 value is reset to 0 orque Boost Current rque can be improved by increasing thi ased risk of tripping on Over Current or berates in conjunction with P-51 (Moto Boost is automatically calculated acco Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Voltage boost = P-11 x P-07.This volta Boost current level = 4*P-11*P-08 hen P-51 = 0 or 1, a suitable setting can roximately 5Hz, and adjusting P-11 unti- n below. - 80% of motor rated current - 60% of motor rated current - 50% of motor rated current - 45% of motor rated current - 45	s parameter. Excessive Motor Overload (reference of the second of the se	0.0 e boost levels of er to section 10 llows :- c, and linearly r c, and linearly r	20.0 may however 0.1) reduced until F reduced	Drive Dependent result in high r 2-09 / 2 2-09 / 2 ery low or no l ing current (if 0 ernal keypad, c the internal k d via Modbus ut 1	% motor oad known) or -	

P-13	Operating	g Mode Select			0	2		0	-	
Ī	Provides a quick set up to configure key parameters according to the intended application of the drive. Parameters are preset									
	according to the table.									
	0 : Industrial Mode . Intended for general purpose applications.									
			for centrifugal pump app							
	2 : Fan Mode . Intended for Fan applications.									
	Setting Application Current Limit (P-54) Torque Characteristi				ic (P-28 & P-29	9)	Spin Start (P-33)		P-33)	
İ	0	General	150%	Consta				0 : Off		
	1	Pump	110%	Variab	le			0 : Off		
İ	2	Fan	110%	Variab	le			2 : On		
P-14	Extended	Menu Access c			0	65535		0	-	
				ter Groups. This parameter	must be set to			rammed in P-	-37 (defau	
				value of P-37 + 100 to view						
		by the user in P-							c	
6 2 6		l Parameter								
			3							
Par.	Descriptio				Minimum	Maximu	Im	Default	Units	
P-15		out Function Sel			0	17		0	-	
				g on the control mode settin	ng in P-12. See	e section 7	Analo	og and Digita	l Input	
		U	more information.				_			
P-16		put 1 Signal For	Analog Input 1 Signal Format						-	
	U D - ID = Uni-polar 0 to 10 Volt Signal. The drive will remain at minimum speed (P-02) if the analog reference after scaling and									
	offset are b D- ID = if the anal	applied is =<0.0 Uni-polar 0 to 1 og reference af	0 Volt Signal. The drive w)%. 100% signal means the .0 Volt Signal, bi-direction	vill remain at minimum spee e output frequency / speed nal operation. The drive will applied is <0.0%. E.g. for bio	d (P-02) if the will be the val operate the m	ue set in P notor in the	9-01. e reve	erse direction	of rotatio	
	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 =	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign	0 Volt Signal. The drive w %. 100% signal means the 0 Volt Signal, bi-direction ter scaling and offset are al al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio l trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20	ed (P-02) if the will be the val operate the m directional con de 4-20F if the or the signal e 4-20F if the or the signal	analog ref ue set in P totor in the trol from a e signal lev level falls l signal leve level falls	2-01. e reve a 0 – 1 vel fall below el falls belov	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA w 3mA	of rotatio , set P-35 =	
	offset are b 0- 10 = if the anal 200.0%, P A 0-20 = E 4-20 = r 4-20 = c 4-20 = r 20-4 = U 10-0 =	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign	0 Volt Signal. The drive w %. 100% signal means the 0 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will nal (Uni-polar). The drive	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod	ed (P-02) if the will be the val operate the m directional con de 4-20F if the or the signal e 4-20F if the or the signal	analog ref ue set in P totor in the trol from a e signal lev level falls l signal leve level falls	2-01. e reve a 0 – 1 vel fall below el falls belov	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA w 3mA	of rotatio , set P-35 =	
	offset are b 0- 10 = if the anal 200.0%, P A 0-20 = E 4-20 = r 4-20 = c 20-4 = r 20-4 = u 10-0 = and offset	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is =	0 Volt Signal. The drive w 10. 100% signal means the 10 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will hal, the VersiDrive i E3 will hal (Uni-polar). The drive -<0.0%	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio l trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20	ed (P-02) if the will be the val operate the m directional con de 4-20F if the o) if the signal e 4-20F if the o) if the signal requency / Spe	analog ref ue set in P notor in the trol from a e signal lev level falls l signal leve level falls eed if the a	2-01. e reve a 0 – 1 vel fall below el falls belov	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference af	of rotatio , set P-35 =	
P-17	offset are b 0- 10 = if the anal 200.0%, P A 0-20 = E 4-20 = r 4-20 = c 20-4 = r 20-4 = U 10-0 = and offset Maximum	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is =	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will hal, the VersiDrive i E3 will hal (Uni-polar). The drive -<0.0% ching Frequency	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fi	ed (P-02) if the will be the val operate the m directional con de 4-20F if the o) if the signal e 4-20F if the o) if the signal requency / Spe	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32	P-01. e reve a 0 – 1 rel fall below el falls belov analog	ce after scalir erse direction 10 volt signal, ls below 3mA y 3mA s below 3mA g reference at 8	of rotatio , set P-35 = fter scaling kHz	
P-17	offset are b D - ID = if the anal 200.0%, P A D -2 D = E 4-2 D = r 4-2 D = r 4-2 D = r 2 D -4 = u ID - D = and offset Maximum Sets maxim	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Effective Switte num effective sw	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will nal (Uni-polar). The drive <0.0% ching Frequency of the dr	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr	ed (P-02) if the will be the val operate the m directional con de 4-20F if the o) if the signal e 4-20F if the o) if the signal requency / Spe	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32	P-01. e reve a 0 – 1 rel fall below el falls belov analog	ce after scalir erse direction 10 volt signal, ls below 3mA y 3mA s below 3mA g reference at 8	of rotatio , set P-35 = fter scaling kHz	
	offset are b D - ID = if the anal 200.0%, P A D -2 D = b 4 -2 D = r 4 -2 D = r 4 -2 D = r 2D - 4 = U ID - D = and offset Maximum Sets maxir been redu	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = 1 Effective Switc num effective sw ced to the level i	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al 11 the VersiDrive i E3 will 12, the VersiDrive i E3 will 13, the VersiDrive i E3 will 14, the VersiDrive i E3 will 15, the VersiDrive i E3 will 16, the VersiDrive i E3 will 17, the VersiDrive i E3 will 18, the VersiDrive i E3 will 19, the VersiDrive i E3 will 19, the VersiDrive i E3 will 10, the	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fi	d (P-02) if the will be the val operate the m directional con de 4-20F if the or if the signal e 4-20F if the or if the signal requency / Spe <u>4</u>	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32 er is viewed	P-01. e reve a 0 – 1 rel fall below el falls belov analog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference at <u>8</u> switching freq	of rotatio , set P-35 = fter scaling kHz	
P-17 P-18	offset are b D - ID = if the anal 200.0%, P A D -2 D = E 4 -2 D = r 4 -2 D = r 4 -2 D = r 4 -2 D = r 4 -2 D = and offset Maximum Sets maxim been redu Output Re	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Effective Switc num effective switce to the level i elay Function Se	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al 11 the VersiDrive i E3 will 12, the VersiDrive i E3 will 13, the VersiDrive i E3 will 14, the VersiDrive i E3 will 16, the VersiDrive i E3 will 17, the VersiDrive i E3 will 18, the VersiDrive i E3 will 19, the VersiDrive i E3 will 19, the VersiDrive i E3 will 10, the	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fre- rive. If "rEd" is displayed when drive heatsink temperature.	ed (P-02) if the will be the val operate the m directional con de 4-20F if the or if the signal requency / Spe <u>4</u> n the paramete	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls seed if the a 32 er is viewed	P-01. e reve a 0 – 1 below el falls below analog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatic , set P-35 fter scaling kHz uency has	
	offset are b 0 - 10 = if the anal 200.0%, P A 0 -20 = L 4 -20 = r 4 -20 = r 4 -20 = r 20 -4 = U 10 -0 = and offset Maximum Sets maxir been redu Output Re Selects th	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Diffective Switc num effective switce to the level i Elay Function Se e function assign	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al al, the VersiDrive i E3 will al, the VersiDrive i E3 will ching Frequency witching frequency of the dr n P00-32 due to excessive of slect ned to the relay output. T	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coo run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr	ed (P-02) if the will be the val operate the m directional con de 4-20F if the or if the signal requency / Spe <u>4</u> n the paramete	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls seed if the a 32 er is viewed	P-01. e reve a 0 – 1 below el falls below analog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatic , set P-35 fter scaling kHz uency has	
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	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 = U 10-0 = and offset Maximum Sets maxin been redu Output Re Selects th therefore 0 : Drive E	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Diffective Swite num effective swite ced to the level i elay Function Se e function assign terminals 10 an Enabled (Runnin	0 Volt Signal. The drive w 10 Volt Signal. The drive w 10 Volt Signal, bi-direction ter scaling and offset are al al, the VersiDrive i E3 will al, the	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coor run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr vive. If "rEd" is displayed when drive heatsink temperature.	d (P-02) if the will be the val operate the m directional con de H-2DF if the or if the signal e H-2DF if the or if the signal requency / Spe <u>4</u> n the paramete <u>0</u> minals, Logic 1	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls seed if the a 32 er is viewed	P-01. e reve a 0 – 1 below el falls below analog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatio , set P-35 = fter scaling kHz uency has	
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	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 = U 10-0 = and offset Maximum Sets maxim been redu Output Re Selects the therefore 0 : Drive E 1 : Drive F 2 : At Targ	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Effective Swite num effective swite ced to the level i Elay Function Se e function assign terminals 10 an mabled (Runnir lealthy. Logic 1 get Frequency (5	0 Volt Signal. The drive w 3%. 100% signal means the 10 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will hal (Uni-polar). The drive <0.0% ching Frequency vitching frequency of the dr n P00-32 due to excessive of elect ned to the relay output. The d 11 will be connected. hal 1 will be connected. by by Logic 1 when the mot when power is applied to Speed). Logic 1 when the	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coor run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr rive. If "rEd" is displayed when drive heatsink temperature. The relay has two output ter for is enabled to the drive and no fault exist output frequency matches	d (P-02) if the will be the val operate the m directional con de 4-20F if the or if the signal e 4-20F if the or if the signal requency / Spe <u>4</u> n the paramete <u>0</u> minals, Logic 2	analog ref ue set in P otor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32 er is viewed 7 L indicates	P-01. e reve a 0 – 1 below el falls below analog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatio , set P-35 = fter scaling kHz uency has	
	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 = U 10-0 = and offset Maximum Sets maxin been redu Output Re Selects the therefore 0 : Drive E 1 : Drive F 2 : At Targ 3 : Drive T	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 10 to 0 Volt Sign are applied is = Effective Swite num effective swite ced to the level i Elay Function Se e function assign terminals 10 an Cabled (Runnir Healthy. Logic 1 Set Frequency (S Tripped. Logic 1	0 Volt Signal. The drive w 3%. 100% signal means the 10 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will hal (Uni-polar). The drive =<0.0% ching Frequency vitching frequency of the dr n P00-32 due to excessive of elect ned to the relay output. The d 11 will be connected. hal 1 will be connected. by Logic 1 when the mot when power is applied to Speed). Logic 1 when the when the drive is in a fau	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coor run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr rive. If "rEd" is displayed when drive heatsink temperature. The relay has two output ter for is enabled to the drive and no fault exist output frequency matches and the condition	ed (P-02) if the will be the val operate the m directional con de 4-2DF if the o) if the signal e 4-2DF if the o) if the signal requency / Spe <u>4</u> n the paramete <u>0</u> minals, Logic 1 cs the setpoint fr	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32 er is viewed 7 L indicates	P-01. e reve a 0 – 1 below el falls below nalog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatio , set P-35 = fter scaling kHz uency has	
	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 = U 10-0 = and offset Maximum Sets maxim been redu Output Re Selects the therefore 0 : Drive E 1 : Drive F 2 : At Targ 3 : Drive T 4 : Output	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 t	0 Volt Signal. The drive w 20. Volt Signal. The drive w 20. 100% signal means the 20. Volt Signal, bi-direction 20. the VersiDrive i Caracteria 20. the VersiDri	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coor run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr rive. If "rEd" is displayed when drive heatsink temperature. The relay has two output ter for is enabled the drive and no fault exist output frequency matches the tere of the tere of the tere of the tere of the tere output frequency exceeds the	ed (P-02) if the will be the val operate the m directional con de 4-2DF if the o) if the signal requency / Spe 4 n the paramete 0 minals, Logic 1 cs the setpoint fr e adjustable lin	analog ref ue set in P notor in the trol from a e signal leve level falls l signal leve level falls eed if the a 32 er is viewed 7 1 indicates requency mit set in P	P-01. e reve a 0 – 1 below el falls below nalog	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatio , set P-35 = fter scaling kHz uency has	
	offset are b 0- 10 = if the anal 200.0%, P R 0-20 = E 4-20 = r 4-20 = E 20-4 = r 20-4 = U 10-0 = and offset Maximum Sets maxim been redu Output Re Selects the therefore 0 : Drive E 1 : Drive F 2 : At Targ 3 : Drive T 4 : Output	applied is =<0.0 Uni-polar 0 to 1 og reference af -39 = 50.0% 0 to 20mA Sign 4 to 20mA Sign 20 to 4mA Sign 20 t	0 Volt Signal. The drive w 3%. 100% signal means the 10 Volt Signal, bi-direction ter scaling and offset are al hal, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will al, the VersiDrive i E3 will nal (Uni-polar). The drive =<0.0% ching Frequency witching frequency of the dr n P00-32 due to excessive of elect ned to the relay output. The d 11 will be connected. by by Logic 1 when the mot when power is applied to Speed). Logic 1 when the when the drive is in a fau Limit. Logic 1 when the mot	e output frequency / speed hal operation. The drive will applied is <0.0%. E.g. for bio I trip and show the fault coor run at Preset Speed 1 (P-20 trip and show the fault cod run at Preset Speed 1 (P-20 will operate at Maximum Fr rive. If "rEd" is displayed when drive heatsink temperature. The relay has two output ter for is enabled to the drive and no fault exist output frequency matches and the condition	ed (P-02) if the will be the val operate the m directional con de 4-2DF if the o) if the signal e 4-2DF if the o) if the signal requency / Spe <u>4</u> n the paramete <u>0</u> minals, Logic 1 cs the setpoint fr e adjustable limit set	analog ref ue set in P notor in the trol from a e signal lev level falls l signal leve level falls eed if the a 32 er is viewed 7 1 indicates requency mit set in P : in P-19	P-01. e reve a 0 – 1 vel fall below el falls belov nalog l, the s the re	ce after scalir erse direction 10 volt signal, ls below 3mA v 3mA s below 3mA g reference al switching freq 1	of rotatic , set P-35 fter scaling kHz uency has	

8 : Analog Input 2 > Limit. Logic 1 when the signal applied to analog input 2 exceeds the adjustable limit set in P-19 9 : Drive Ready to Run. Logic 1 when the drive is ready to run, no trip present.

	9 : Drive Ready to Run . Logic 1 when the drive is ready to run, no trip present.							
P-19	Relay Threshold Level	0.0	200.0	100.0	%			
	Adjustable threshold level used in conjunction with settings 4 to 8 of P-18							
P-20	Preset Frequency / Speed 1	-P-01	P-01	5.0	Hz / RPM			
P-21	Preset Frequency / Speed 2	-P-01	P-01	25.0	Hz / RPM			
P-22	Preset Frequency / Speed 3	-P-01	P-01	40.0	Hz / RPM			
P-23	Preset Frequency / Speed 4	-P-01	P-01	P-09	Hz / RPM			
	Preset Speeds / Frequencies selected by digital inputs depending on the settin	g of P-15						
	If P-10 = 0, the values are entered as Hz. If P-10 > 0, the values are entered as I	RPM.						
	Note Changing the value of P-09 will reset all values to factory default settings							
	Note changing the value of 1 of win reset an values to factory default setting.	3						
P-24	2nd Ramp Time (Fast Stop)	0.00	600.0	0.00	S			
P-24			600.0	0.00	S			
P-24	2nd Ramp Time (Fast Stop)	0.00						
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive. This ramp time is automatically selected in the case of a mains power loss if P- stop.	0.00 05 = 2 or 3. W	hen set to 0.00					
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive. This ramp time is automatically selected in the case of a mains power loss if P- stop. When using a setting of P-15 that provides a "Fast Stop" function, this ramp time	0.00 05 = 2 or 3. W me is also used	nen set to 0.00	0, the drive wi	ll coast to			
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive. This ramp time is automatically selected in the case of a mains power loss if P- stop.	0.00 05 = 2 or 3. W me is also used	nen set to 0.00	0, the drive wi	ll coast to			
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive. This ramp time is automatically selected in the case of a mains power loss if P- stop. When using a setting of P-15 that provides a "Fast Stop" function, this ramp time	0.00 05 = 2 or 3. W ne is also used lied to both ac	hen set to 0.00 l. celeration and	D, the drive wi	ll coast to when			
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive.This ramp time is automatically selected in the case of a mains power loss if P- stop.When using a setting of P-15 that provides a "Fast Stop" function, this ramp time In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time is applicable.	0.00 05 = 2 or 3. W ne is also used lied to both ac	hen set to 0.00 l. celeration and	D, the drive wi	ll coast to when			
P-24	2nd Ramp Time (Fast Stop) This parameter allows a 2 nd ramp time to be programmed into the drive. This ramp time is automatically selected in the case of a mains power loss if P- stop. When using a setting of P-15 that provides a "Fast Stop" function, this ramp tim In addition, if P-24 > 0, P-02 > 0, P-26=0 and P-27 = P-02, this ramp time is appl operating below minimum speed, allowing selection of an alternative ramp wh	0.00 05 = 2 or 3. W ne is also used lied to both ac	hen set to 0.00 l. celeration and	D, the drive wi	ll coast to when			

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Parameters

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-	Description	Minimum	Maximum	Default	Units					
	Analog Output Function Select	0	10	8	-					
	Digital Output Mode. Logic 1 = +24V DC									
	0 : Drive Enabled (Running). Logic 1 when the VersiDrive i E3 is enabled (Runni	ing)								
	1: Drive Healthy. Logic 1 When no Fault condition exists on the drive									
	2: At Target Frequency (Speed). Logic 1 when the output frequency matches the setpoint frequency									
	3: Drive Tripped. Logic 1 when the drive is in a fault condition 4 : Output Frequency >= Limit. Logic 1 when the output frequency exceeds the	a diustable li	mit cot in D 10							
	5 : Output Current >= Limit. Logic 1 when the motor current exceeds the adjust	•								
	6 : Output Frequency < Limit . Logic 1 when the output frequency is below the									
	7 : Output Current < Limit. Logic 1 when the motor current is below the adjust	•								
	Analog Output Mode									
	8: Output Frequency (Motor Speed). 0 to P-01, resolution 0.1Hz									
	9: Output (Motor) Current. 0 to 200% of P-08, resolution 0.1A									
	10 : Output Power . 0 – 200% of drive rated power.									
	Skip frequency hysteresis band	0.0	P-01	0.0	Hz / RPN					
	Skip Frequency Centre Point	0.0	P-01	0.0	Hz / RPN					
	The Skip Frequency function is used to avoid the VersiDrive i E3 operating at a	•	•	•						
	which causes mechanical resonance in a particular machine. Parameter P-27 d									
	and is used in conjunction with P-26. The VersiDrive i E3 output frequency will 03 and P-04 respectively, and will not hold any output frequency within the de									
	drive is within the band, the VersiDrive i E3 output frequency will remain at the				lieu to the					
	V/F Characteristic Adjustment Voltage		P-07		V					
	V/F Characteristic Adjustment Frequency	0.0	P-09	0.0	Hz					
-	This parameter in conjunction with P-28 sets a frequency point at which the vo									
	taken to avoid overheating and damaging the motor when using this feature.	indge set in t	25 is applied t							
	Start Mode, Automatic Restart, Fire Mode Operation									
_	Index 1 : Start Mode & Automatic Restart	N/A	N/A	Edge-r	-					
	Selects whether the drive should start automatically if the enable input is prese			er on. Also con	figures the					
	Automatic Restart function.				-					
	Ed9E-r : Following Power on or reset, the drive will not start if Digital Input 1	remains close	d. The Input m	ust be closed	after a					
	power on or reset to start the drive.									
	RUL - D : Following a Power On or Reset, the drive will automatically start if Di	gital Input 1 is	s closed.							
	AULo- I to AULo-5 : Following a trip, the drive will make up to 5 attempts to re									
	attempts are counted, and if the drive fails to start on the final attempt, the dr		ith a fault, and	will require the	ne user to					
	manually reset the fault. The drive must be powered down to reset the counter		1							
	Index 2 : Fire Mode Input Logic	0	1	0	-					
	Defines the operating logic when a setting of P-15 is used which includes Fire N	Aode, e.g. set	tings 15, 16 &	17.						
	0 : Normally Closed (NC) Input. Fire Mode is active when the input is open 1 : Normally Open (NO) Input. Fire Mode is active when the input is closed									
_	Index 2 : Fire Mode Input Type	0	1	0	-					
	Defines the input type when a setting of P-15 is used which includes Fire Mode	-		0						
				Normally Oper	nor					
	0 : Maintained Input . The drive will remain in Fire Mode, only as long the fire mode input signal remains (Normally Open or Normally Closed operation is supported depending on Index 2 setting).									
	Normally Closed operation is supported depending on Index 2 setting).	1 : Momentary Input . Fire Mode is activated by a momentary signal on the input. Normally Open or Normally Closed operation is								
		ut. Normally	Open or Norm	ally Closed ope						
				ally Closed ope						
	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp			ally Closed ope						
P-31	1 : Momentary Input . Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un	til disabled or 0	powered off.	1	eration is					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 3 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is 					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0: Minimum Speed, Keypad Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control terr and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0: Minimum Speed, Keypad Start 1: Previous Speed, Keypad Start 2: Minimum Speed, Terminal Enable	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1: Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0: Minimum Speed, Keypad Start 1: Previous Speed, Keypad Start 2: Minimum Speed, Terminal Enable 3: Previous Speed, Terminal Enable	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is 					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is 					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control term and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start	til disabled or 0 1 or 2) or Moo minals 1 and 2	powered off. 7 dbus Mode (P- 2 must be linke	1 12 = 3 or 4). W	eration is /hen setting					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 3 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control tern and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a	powered off. 7 dbus Mode (P- 2 must be linke and Stop keys	1 12 = 3 or 4). W d together. Se are ignored.	eration is - /hen setting ettings 2, 3,					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 3 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control tern and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Keypad Start 3 : Previous Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a 0.0 0	25.0	1 12 = 3 or 4). W d together. Se are ignored. 0.0 0	eration is - /hen setting ettings 2, 3, s s -					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = 3 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control tern and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Keypad Start 3 : Previous Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration Index 2 : DC Injection Mode	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a 0.0 0	25.0	1 12 = 3 or 4). W d together. Se are ignored. 0.0 0	eration is - /hen setting ettings 2, 3, s s -					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control terr and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Keypad Start 3 : Previous Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start 1 : Duration Index 1 : Duration Index 1 : Defines the time for which a DC current is injected into the motor. DC	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a keypad Start a 0.0 0 Injection curr	25.0 2 rent level may	1 12 = 3 or 4). W rd together. Seare ignored. 0.0 0 be adjusted in	eration is - /hen setting ettings 2, 3, ettings 2, 3, - - - - - - - -					
P-31 P-32	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control terr and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start 7 : Preset Speed 4, Terminal Start Index 1 : Duration Index 2 : DC Injection Mode Index 1: Defines the time for which a DC current is injected into the motor. DC Index 2 : Configures the DC Injection Function as follows :-	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a keypad Start a 0.0 0 Injection curr	25.0 2 rent level may	1 12 = 3 or 4). W rd together. Seare ignored. 0.0 0 be adjusted in	eration is - /hen setting ettings 2, 3, ettings 2, 3, - - - - - - - -					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control terr and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start 7 : Preset Speed 4, Terminal Start 1 Index 1 : Duration Index 2 : DC Injection Mode Index 2 : Configures the DC Injection Function as follows :- 0 : DC Injection on Stop. DC is injected into the motor. DC index 1. Note If the drive is in Standby Mode prior to disable, the DC injection is disable	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a keypad Start a n P-59 followi	25.0 2 must be linke and Stop keys rent level may ng a stop com	1 12 = 3 or 4). W 12 together. Seare ignored. 0 0 be adjusted in mand, after th	eration is 					
P-31	1 : Momentary Input. Fire Mode is activated by a momentary signal on the inp supported depending on Index 2 setting. The drive will remain in Fire Mode un Keypad Start Mode Select This parameter is active only when operating in Keypad Control Mode (P-12 = : 0,1, 4 or 5 are used, the Keypad Start and Stop keys are active, and control tern and7 allow the drive to be started from the control terminals directly, and the 0 : Minimum Speed, Keypad Start 1 : Previous Speed, Keypad Start 2 : Minimum Speed, Keypad Start 3 : Previous Speed, Terminal Enable 3 : Previous Speed, Terminal Enable 4 : Current Speed, Keypad Start 5 : Preset Speed 4, Keypad Start 6 : Current Speed, Terminal Start 7 : Preset Speed 4, Terminal Start 1 Index 1 : Duration Index 2 : DC Injection Mode Index 1 : Defines the time for which a DC current is injected into the motor. DC Index 2 : Configures the DC Injection Function as follows :- 0 : DC Injection on Stop. DC is injected into the motor at the current level set i frequency has reduced to P-58 for the time set in Index 1. Note If the drive is in Standby Mode prior to disable, the DC injection is disable 1 : DC Injection on Start. DC is injected into the motor at the current level set i	til disabled or 0 1 or 2) or Moo minals 1 and 2 keypad Start a keypad Start a n P-59 followi ed n P-59 for the	25.0 2 most be linke and Stop keys 2 mast be linke and Stop keys 2 most be linke 2 most be linke and Stop keys 2 most be linke 2 most be l	1 12 = 3 or 4). W 12 = 3 or 4). W det together. Seare ignored. are ignored. 0 be adjusted in mand, after th dex 1 immedia	eration is 					
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	Description	Minimum	Maximum	Default	Units
P-33	Spin Start	0	2	0	-
	0 : Disabled				
	1: Enabled. When enabled, on start up the drive will attempt to determine if the meter from its surgest an end of the meter delay may be absented when starting			-	n to control
	the motor from its current speed. A short delay may be observed when startin 2 : Enabled on Trip, Brown Out or Coast Stop. Spin start is only activated follo	•		0	alad
P-34	Brake Chopper Enable (Not Size 1)		4		- Jieu.
P-34	0 : Disabled	0	4	0	-
	1 : Enabled With Software Protection. Enables the internal brake chopper wit	h software pro	tection for a 2	200W continue	hus rated
	resistor	in soleware pre			Jus fateu
	2 : Enabled Without Software Protection. Enables the internal brake chopper	without softw	are protection	. An external	thermal
	protection device should be fitted.				
	3: Enabled With Software Protection. As setting 1, however the Brake Chopp	er is only enab	led during a cl	hange of the f	requency
	setpoint, and is disabled during constant speed operation.	-	-	-	
	4: Enabled Without Software Protection. As setting 2, however the Brake Che	opper is only e	nabled during	a change of th	ne frequency
	setpoint, and is disabled during constant speed operation.				
P-35	Analog Input 1 Scaling / Slave Speed Scaling	0.0	2000.0	100.0	%
	Analog Input 1 Scaling. The analog input signal level is multiplied by this facto			.0V signal, and	d the scaling
	factor is set to 200.0%, a 5 volt input will result in the drive running at maximu				
	Slave Speed Scaling. When operating in Slave Mode (P-12 = 9), the operating s	speed of the d	rive will be the	Master speed	d multiplied
	by this factor, limited by the minimum and maximum speeds.				
P-36	Serial Communications Configuration		See B		
	Index 1 : Address	0	63	1	-
	Index 2 : Baud Rate	9.6	1000	115.2	kbps
	Index 3 : Communication loss protection	0	3000	t 3000	ms
	This parameter has three sub settings used to configure the Modbus RTU Serie	ai Communicat	tions. The Sub	Parameters an	e
	1st Index : Drive Address : Range : 0 – 63, default : 1	- f t			
	2 nd Index : Baud Rate & Network type : Selects the baud rate and network typ	be for the inter	nal RS485 con	imunication p	ort.
	For Modbus RTU : Baud rates 9.6, 19.2, 38.4, 57.6, 115.2 kbps are available.				
	For CAN Open : Baud rates 125, 250, 500 & 1000 kbps are available. 3rd Index : Watchdog Timeout : Defines the time for which the drive will opera			commond tol	arom to
	Register 1 (Drive Control Word) after the drive has been enabled. Setting 0 dis		-	-	
	1000, or 3000 defines the time limit in milliseconds for operation. A 'E' suffix s means that the drive will coast stop (output immediately disabled) but will not		loss of commu	nication. An r	SUTTIX
	means that the drive will coast stop (output inimitediately disabled) but will not				
D 27	Access Code Definition	· · ·	0000	101	
P-37	Access Code Definition	0	9999	101	-
-	Defines the access code which must be entered in P-14 to access parameters a	0 above P-14		-	-
-	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock	0	9999 1	101 0	-
-	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked . All parameters can be accessed and changed	0 above P-14 0		-	-
P-38	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except	0 above P-14 0 P-38.	1	0	%
P-37 P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset	0 above P-14 0 P-38. -500.0	1 500.0	0	- - % eter
P-38	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app	0 above P-14 0 P-38. -500.0 Died to the ana	1 500.0	0	
P-38	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset	0 above P-14 0 P-38. -500.0 Died to the ana	1 500.0	0	
P-38	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :-	0 above P-14 0 P-38. -500.0 Died to the ana	1 500.0	0	
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in	0 above P-14 0 P-38. -500.0 Died to the ana	1 500.0	0	
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35)	0 above P-14 0 P-38. -500.0 Dlied to the ana P00-01.	1 500.0 alog input sign	0 0.0 al. This param	
P-38	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor	0 above P-14 0 P-38. -500.0 olied to the and P00-01. 0.000 0	1 500.0 alog input sign 16.000 3	0 0.0 al. This param 0.000 0	eter - -
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Source	0 above P-14 0 P-38. -500.0 olied to the and P00-01. 0.000 0	1 500.0 alog input sign 16.000 3	0 0.0 al. This param 0.000 0	eter - -
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Source Allows the user to program the VersiDrive i E3 to display an alternative output	0 above P-14 0 P-38. -500.0 olied to the and P00-01. 0.000 0 : unit scaled fro	1 500.0 alog input sign 16.000 3 om either outp	0 0.0 al. This param 0.000 0	eter - -
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is approperates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Source Allows the user to program the VersiDrive i E3 to display an alternative output Speed (RPM) or the signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multipli Index 2 : Defines the scaling source as follows :-	0 above P-14 0 P-38. -500.0 olied to the ana P00-01. 0 c unit scaled fro ed by this fact	1 500.0 alog input sign 16.000 3 om either outp or.	0 0.0 al. This param 0.000 0	eter - -
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Source Allows the user to program the VersiDrive i E3 to display an alternative output Speed (RPM) or the signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multipli Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or mote	0 above P-14 0 P-38. -500.0 olied to the ana P00-01. 0 c unit scaled fro ed by this fact	1 500.0 alog input sign 16.000 3 om either outp or.	0 0.0 al. This param 0.000 0	eter - -
P-38 P-39	Defines the access code which must be entered in P-14 to access parameters a Parameter Access Lock 0: Unlocked. All parameters can be accessed and changed 1: Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is app operates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :- P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Source Allows the user to program the VersiDrive i E3 to display an alternative output Speed (RPM) or the signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multipli Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or mot 1 : Motor Current. Scaling is applied to the motor current value (Amps)	0 above P-14 0 P-38. -500.0 olied to the ana P00-01. 0.000 0 : unit scaled fro ied by this fact or RPM if P-10	1 500.0 alog input sign 16.000 3 om either outport or. > 0.	0 0.0 al. This param 0.000 0 out frequency	eter - -
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P-39 P-39 P-40 P-41 P-41 P-42 P-43	Defines the access code which must be entered in P-14 to access parameters at Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is approperates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :-P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Factor Allows the user to program the VersiDrive i E3 to display an alternative output Speed (RPM) or the signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multipli Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or mot 1 : Motor Current. Scaling is applied to the motor current value (Amps) 2 : Analog Input 2 Signal Level. Scaling is applied to analog input 2 signal level, analog input 2 signal level. 3 : PI Feedback. Scaling is applied to the PI feedback selected by P-46, internal PI Controller Proportional Gain. PI Controller Proportional Gain. PI Controller Integral Time. PI Controller Integral Time. P	0 above P-14 0 P-38. -500.0 Died to the ana P00-01. 0.000 0 c unit scaled fro ied by this fact or RPM if P-10 c RPM if P-10 drive output fro ly represented 0.0 drive output fro 0.0 r systems whe 0 tor speed show otor speed show	1 500.0 alog input sign 16.000 3 om either outp or. > 0. resented as 0 das 0 - 100.0% 30.0 requency in re 30.0 re the overall 1 1 uld increase. 01 1	0 0.0 al. This param 0.000 0 out frequency - 100.0% 5 1.0 sponse to sma 1.0 process respon 0	eter - - (Hz), Motor all changes
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P-39 P-39 P-40 P-41 P-42 P-43	Defines the access code which must be entered in P-14 to access parameters at Parameter Access Lock 0 : Unlocked. All parameters can be accessed and changed 1 : Locked. Parameter values can be displayed, but cannot be changed except Analog Input 1 Offset Sets an offset, as a percentage of the full scale range of the input, which is approperates in conjunction with P-35, and the resultant value can be displayed in The resultant value is defined as a percentage, according to the following :-P00-01 = (Applied Signal Level(%) - P-39) x P-35) Index 1 : Display Scaling Factor Index 2 : Display Scaling Factor Allows the user to program the VersiDrive i E3 to display an alternative output Speed (RPM) or the signal level of PI feedback when operating in PI Mode. Index 1 : Used to set the scaling multiplier. The chosen source value is multipli Index 2 : Defines the scaling source as follows :- 0 : Motor Speed. Scaling is applied to the output frequency if P-10 = 0, or mot 1 : Motor Current. Scaling is applied to the motor current value (Amps) 2 : Analog Input 2 Signal Level. Scaling is applied to analog input 2 signal level, analog input 2 signal level. 3 : PI Feedback. Scaling is applied to the PI feedback selected by P-46, internal PI Controller Proportional Gain. PI Controller Proportional Gain. PI Controller Integral Time. PI Controller Integral Time. P	0 above P-14 0 P-38. -500.0 Diled to the and P00-01. 0 0 0 0.000 0 0.000 0 value 0.000 0 value 0 value 0.00 value 0.0 represented 0.0 drive output fill 0.0 votor speed show 0 votor speed show 0 vster for the se 0.0	1500.0alog input sign16.0003om either outpor.> 0.resented as 0d as 0 - 100.0%30.0requency in re30.0re the overall 1uld increase.ould decrease.1tpoint.100.0	0 0.0 al. This param 0.000 0 0 0 0 0 0 0 0 0 0 0 0	eter - - (Hz), Motor - all changes s nds slowly - -

Par.	Description	Minimum	Maximum	Default	Units				
9 P-46	PI Feedback Source Select	0	5	0	-				
_	Selects the source of the feedback signal to be used by the PI controller.								
r.	0 : Analog Input 2 (Terminal 4) Signal level readable in P00-02.								
ite	1 : Analog Input 1 (Terminal 6) Signal level readable in P00-01								
Ĕ	2: Motor Current. Scaled as % of P-08.								
Parameters	3 : DC Bus Voltage Scaled 0 – 1000 Volts = 0 – 100%								
Pa	4: Analog 1 – Analog 2. The value of Analog Input 2 is subtracted from Analog			l. The value is	limited to 0.				
	5 : Largest (Analog 1, Analog 2) . The largest of the two analog input values is a	always used fo	r PI feedback.						
P-47	Analog Input 2 Signal Format	-	-	-	U0-10				
	U D- ID = 0 to 10 Volt Signal								
	A D-2D = 0 to 20mA Signal								
	L 4-20 = 4 to 20mA Signal, the VersiDrive i E3 will trip and show the fault cod	de 4-<i>20F</i> if the	e signal level fa	alls below 3mA					
	r 4-20 = 4 to 20mA Signal, the VersiDrive i E3 will run at Preset Speed 1 (P-20) if the signal	level falls belo	w 3mA					
	E 20-4 = 20 to 4mA Signal, the VersiDrive i E3 will trip and show the fault cod	e 4-20F if the	signal level fa	lls below 3mA					
	r 20-4 = 20 to 4mA Signal, the VersiDrive i E3 will run at Preset Speed 1 (P-20) if the signal	level falls belo	ow 3mA					
	PLc-Lh = Use for motor thermistor measurement, valid with any setting of P-2	15 that has Inp	out 3 as E-Trip.	Trip level : 3k	Ω, reset 1kΩ				
P-48	Standby Mode Timer	0.0	25.0	0.0	S				
	When standby mode is enabled by setting P-48 > 0.0, the drive will enter standby following a period of operating at minimum speed								
	(P-02) for the time set in P-48. When in Standby Mode, the drive display show	s 5Елdb ¥, and	the output to	the motor is d	isabled.				
P-49	PI Control Wake Up Error Level	0.0	100.0	5.0	%				
	When the drive is operating in PI Control Mode (P-12 = 5 or 6), and Standby Mode is enabled (P-48 > 0.0), P-49 can be used to define								
	the PI Error Level (E.g. difference between the setpoint and feedback) required			-					
	Mode. This allows the drive to ignore small feedback errors and remain in Star			k drops suffici	· ·				
P-50	User Output Relay Hysteresis	0.0	100.0	0.0	%				
	Sets the hysteresis level for P-19 to prevent the output relay chattering when close to the threshold.								
6.3	Advanced Parameters								
Par.	Description	Minimum	Maximum	Default	Units				
P-51	Motor Control Mode	0	4	0	-				
	0: Vector speed control mode								
	1: V/f mode								
	2: PM motor vector speed control								
	3: BLDC motor vector speed control								
	4: Synchronous Reluctance motor vector speed control								

 P-52
 Motor Parameter Autotune
 0
 1
 0

 0: Disabled
 1: Enabled. When enabled, the drive immediately measures required data from the motor for optimal operation. Ensure all motor related parameters are correctly set first before enabling this parameter. This parameter can be used to optimise the performance when P-51 = 0. Autotune is not required if P-51 = 1. For settings 2 – 4 of P-51, autotune <u>MUST</u> be carried out <u>AFTER</u> all other required motor settings are entered.
 Vector Mode Gain
 0.0
 200.0
 50.0
 %

	Tor settings 2 Torr s1, autotalle <u>most</u> be carried out <u>rarren</u> an other requi	i cu motor sett	ingo are enter	cu.						
P-53	Vector Mode Gain	0.0	200.0	50.0	%					
	Single Parameter for Vector speed loop tuning. Affects P & I terms simultaneo	usly. Not active	e when P-51 =	1.						
P-54	Maximum Current Limit	0.1	175.0	150.0	%					
	Defines the max current limit in vector control modes									
P-55	Motor Stator Resistance	0.00	655.35	-	Ω					
	Motor stator resistance in Ohms. Determined by Autotune, adjustment is not	normally requi	ired.							
P-56	Motor Stator d-axis Inductance (Lsd)	0	6553.5	-	mH					
	Determined by Autotune, adjustment is not normally required.									
P-57	Motor Stator q-axis Inductance (Lsq)	0	6553.5	-	mH					
	Determined by Autotune, adjustment is not normally required.									
P-58	DC Injection Speed	0.0	P-01	0.0	Hz / RPM					
	Sets the speed at which DC injection current is applied during braking to Stop, allowing DC to be injected before the drive reaches zero speed if desired.									
P-59	DC Injection Current	0.0	100.0	20.0	%					
	Sets the level of DC injection braking current applied according to the conditio	ns set in P-32	and P-58.							
P-60	Thermal Overload Retention	0	1	0	-					
	 0 : Disabled 1 : Enabled. When enabled, the drive calculated motor overload protection intremoved from the drive. 	formation is re	tained after th	ne mains powe	er is					

6.4. P-00 Read Only Status Parameters

6.4. P	-00 Read Only Status Parameters							
Par.	Description	Explanation						
P00-01	1 st Analog input value (%)	100% = max input voltage						
P00-02	2 nd Analog input value (%)	100% = max input voltage						
P00-03	Speed reference input (Hz / RPM)	Displayed in Hz if P-10 = 0, otherwise RPM						
P00-04	Digital input status	Drive digital input status						
P00-05	User PI output (%)	Displays value of the User PI output						
P00-06	DC bus ripple (V)	Measured DC bus ripple						
P00-07	Applied motor voltage (V)	Value of RMS voltage applied to motor						
P-00-08	DC bus voltage (V)	Internal DC bus voltage						
P00-09	Heatsink temperature (°C)	Temperature of heatsink in °C						
P00-10	Run time since date of manuf. (Hours)	Not affected by resetting factory default parameters						
P00-11	Run time since last trip (1) (Hours)	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred. Reset also on next enable after a drive power down.						
P00-12	Run time since last trip (2) (Hours)	Run-time clock stopped by drive disable (or trip), reset on next enable only if a trip occurred (under-volts not considered a trip) – not reset by power down / power up cycling unless a trip occurred prior to power down						
P00-13	Trip Log	Displays most recent 4 trips with time stamp						
P00-14	Run time since last disable (Hours)	Run-time clock stopped on drive disable, value reset on next enable						
P00-15	DC bus voltage log (V)	8 most recent values prior to trip, 256ms sample time						
P00-16	Heatsink temperature log (°C)	8 most recent values prior to trip, 30s sample time						
P00-17	Motor current log (A)	8 most recent values prior to trip, 256ms sample time						
P00-18	DC bus ripple log (V)	8 most recent values prior to trip, 22ms sample time						
P00-19	Internal drive temperature log (°C)	8 most recent values prior to trip, 30 s sample time						
P00-20	Internal drive temperature (°C)	Actual internal ambient temperature in °C						
P00-21	CANopen process data input	Incoming process data (RX PDO1) for CANopen: PI1, PI2, PI3, PI4						
P00-22	CANopen process data output	outgoing process data (TX PDO1) for CANopen: PO1, PO2, PO3, PO4						
P00-23	Accumulated time with heatsink > 85°C (Hours)	Total accumulated hours and minutes of operation above heatsink temp of 85°C						
P00-24	• •	Total accumulated hours and minutes of operation with drive internal ambient above 80C						
P00-25	Estimated rotor speed (Hz)	In vector control modes, estimated rotor speed in Hz						
P00-26	kWh meter / MWh meter	Total number of kWh / MWh consumed by the drive.						
P00-27	Total run time of drive fans (Hours)	Time displayed in hh:mm:ss. First value displays time in hrs, press up to display mm:ss.						
P00-28	Software version and checksum	Version number and checksum. "1" on LH side indicates I/O processor, "2" indicates power stage						
P00-29	Drive type identifier	Drive rating, drive type and software version codes						
P00-30	Drive serial number	Unique drive serial number						
P00-31	Motor current ld / lq	Displays the magnetising current (Id) and torque current (Iq). Press UP to show Iq						
P00-32	Actual PWM switching frequency (kHz)	Actual switching frequency used by drive						
P00-33	Critical fault counter – O-I	These parameters log the number of times specific faults or errors occur, and are						
P00-34	Critical fault counter – O-Volts	useful for diagnostic purposes.						
P00-35	Critical fault counter – U-Volts							
P00-36	Critical fault counter – O-temp (h/sink)							
P00-37								
	Critical fault counter – b O-I (chopper)							
P00-38	Critical fault counter – O-hEAt (control)							
P00-39	Modbus comms error counter							
P00-40	CANbus comms error counter							
P00-41	I/O processor comms errors							
P00-42	Power stage uC comms errors	Table Plasters of deterministic access to the						
P00-43	Drive power up time (life time) (Hours)	Total lifetime of drive with power applied						
P00-44	Phase U current offset & ref	Internal value						
P00-45	Phase V current offset & ref	Internal value						
P00-46	Phase W current offset & ref	Internal value						
P00-47	Index 1 : Fire mode total active time	Total activation time of Fire Mode Displays the number of times Fire Mode has been activated						
P00-48	Index 2 : Fire Mode Activation Count							
P00-48 P00-49	Scope channel 1 & 2 Scope channel 3 & 4	Displays signals for first scope channels 1 & 2 Displays signals for first scope channels 3 & 4						
	•							
P00-50	Bootloader and motor control	Internal value						

6 Parameters

7. Analog and Digital Input Macro Configurations

7.1. Overview

VersiDrive i E3 uses a Macro approach to simplify the configuration of the Analog and Digital Inputs. There are two key parameters which determine the input functions and drive behaviour:-

- P-12 Selects the main drive control source and determines how the output frequency of the drive is primarily controlled.
- P-15 Assigns the Macro function to the analog and digital inputs.

Additional parameters can then be used to further adapt the settings, e.g.

- P-16 Used to select the format of the analog signal to be connected to analog input 1, e.g. 0 10 Volt, 4 20mA
- P-30 Determines whether the drive should automatically start following a power on if the Enable Input is present
- P-31 When Keypad Mode is selected, determines at what output frequency / speed the drive should start following the enable command, and also whether the keypad start key must be pressed or if the Enable input alone should start the drive.
 P-47 Used to select the format of the analog signal to be connected to analog input 2, e.g. 0 10 Volt, 4 20mA

The diagrams below provide an overview of the functions of each terminal macro function, and a simplified connection diagram for each.

7.2. Macro Functions Guide Key STOP / RUN Latched input, Close to Run, Open to Stop Forward Rotation /Reverse Rotation Selects the direction of motor operation AI1 REF Analog Input 1 is the selected speed reference P-xx REF Speed setpoint from the selected preset speed PR-REF Preset speeds P-20 – P-23 are used for the speed reference, selected according to other digital input status ^-FAST STOP (P-24)-^ When both inputs are active simultaneously, the drive stops using Fast Stop Ramp Time P-24 E-TRIP External Trip input, which must be Normally Closed. When the input opens, the drive trips showing E-Lr P or PLc-Lh depending on P-47 setting Normally Open Contact, Momentarily Close to Start (NO) (NC) Normally Closed Contact, momentary Open to Stop Fire Mode Activates Fire Mode, see section 7.7 Fire Mode ENABLE Hardware Enable Input. In Keypad Mode, P-31 determines whether the drive immediately starts, or the keypad start key must be pressed. In other modes, this input must be present before the start signal via the fieldbus interface INC SPD Normally Open, Close the input to Increase the motor speed DEC SPD Normally Open, Close input to Decrease motor speed **KPD REF Keypad Speed Reference selected** FB REF Selected speed reference from Fieldbus (Modbus RTU / CAN Open / Master depending on P-12 setting)

7.3. Macro Functions – Terminal Mode (P-12 = 0)

P-15		DI1	DI2		DI	3 / AI2	DI4 /	AI1	
	0	1	0	1	0	1	0	1	
0	STOP	RUN	Forward Rotation	Reverse Rotation	AI1 REF	P-20 REF	Analog Ir	put AI1	
1	STOP	RUN	AI1 REF	PR-REF	P-20	P-21	Analog Ir	put Al1	
2	STOP	RUN	DI2	DI3		PR	P-20 - P-23	P-01	
			0	0	I	P-20			
			1	0		P-21			
			0	1		P-22			
			1	1	P-23				
3	STOP	RUN	Al1	P-20 REF	E-TRIP	OK	Analog Ir	nput Al1	
4	STOP	RUN	Al1	AI2	Analog	Input AI2	Analog Ir	nput Al1	
5	STOP	RUN Forward	STOP	RUN Reverse	AI1 P-20 REF		Analog Input Al1		
			FAST STOP (P-24)	^					
6	STOP	RUN	Forward Rotation	Reverse Rotation	E-TRIP	OK	Analog Ir	nput Al1	
7	STOP	RUN Forward	STOP	RUN REV	E-TRIP OK		Analog Ir	nput Al1	
			FAST STOP (P-24)	∧					
8	STOP	RUN	FWD	REV	DI3	DI4	PI	۲	
					0	0	P-2	-	
					1	0	P-2		
					0	1	P-2		
					1	1	P-2	-	
9	STOP	START FWD	STOP	START REV	DI3	DI4	PI		
		۸	FAST STOP (P-24)	∧	0	0	P-2		
					1	0	P-2		
					0	1	P-2		
					1	1	P-2		
10	(NO)	START Ĵ	STOP	(NC)	AI1 REF	P-20 REF	Analog Ir		
11	(NO)	START FWD	STOP	(NC)	(NO)	START REV	Analog Ir	iput Al1	
			FAST STO	1		1			
12	STOP	RUN	FAST STOP (P-24)	ОК	AI1 REF	P-20 REF	Analog Ir	nput Al1	

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P-15		DI1	DI2		DI	3 / AI2		DI4 / A	11
13	(NO)	START FWD	STOP	(NC)	(NO)	START REV	KPD RE	EF	P-20 REF
		۸	FAST STO	P (P-24)		^			
14	STOP	RUN	DI2	E-TRIP	OK	DI2	DI4	PR	
						0	0	P-20	
						1	0	P-21	
						0	1	P-22	
							1	1	P-23
15	STOP	RUN	P-23 REF	Al1	Fire Mode		Analog Ir		ut Al1
16	STOP	RUN	P-23 REF	P-21 REF	Fire	e Mode	FWD		REV
17	STOP	RUN	DI2		Fire	e Mode	DI2	DI4	PR
							0	0	P-20
							1	0	P-21
							0	1	P-22
							1	1	P-23

7.4. Macro Functions - Keypad Mode (P-12 = 1 or 2)

P-15	D	11	DI2		DI3	/ AI2	DI4 / AI1			
	0	1	0	1	0	1	0	1		
0	STOP	ENABLE	-	INC SPD	-	DEC SPD	FWD	REV		
				۸	START	^				
1	STOP	ENABLE			PI Speed Refe	erence				
2	STOP	ENABLE	-	INC SPD - DEC SPD			KPD REF	P-20 REF		
				۸	^^					
3	STOP	ENABLE	-	INC SPD E-TRIP OK		-	DEC SPD			
				^		START		^		
4	STOP	ENABLE	-	INC SPD	KPD REF	AI1 REF	A	Al1		
5	STOP	ENABLE	FWD	REV	KPD REF	AI1 REF	AI1			
6	STOP	ENABLE	FWD	REV	E-TRIP	ОК	KPD REF	P-20 REF		
7	STOP	RUN FWD	STOP	RUN REV	E-TRIP	ОК	KPD REF	P-20 REF		
		۸	FAST STOP (P-24)	^						
14	STOP	RUN	-	-	E-TRIP	ОК	-	-		
15	STOP	RUN	PR REF	KPD REF	Fire N	Vode	P-23	P-21		
16	STOP	RUN	P-23 REF	KPD REF	Fire N	Vode	FWD	REV		
17	STOP	RUN	KPD REF	P-23 REF	Fire N	Vode	FWD	REV		
				8,9,10,11,12, 13	3 = 0					

7.5. Macro Functions - Fieldbus Control Mode (P-12 = 3, 4, 7, 8 or 9)

P-15	D	11	DI2		DI3 ,	/ AI2	DI4 /	Al1					
	0	1	0	1	0	1	0	1					
0	STOP	ENABLE	FB REF (Fiel	dbus Speed Refer	ence, Modbus RT	U / CAN / Master-	Slave defined by	/ P-12)					
1	STOP	ENABLE		PI Speed Reference									
3	STOP	ENABLE	FB REF	P-20 REF	E-TRIP	ОК	Analog I	nput Al1					
5	STOP	ENABLE	FB REF	PR REF	P-20	P-21	Analog Input Al1						
		^ST	ART (P-12 = 3 or 4 Only)^										
6	STOP	ENABLE	FB REF	AI1 REF	E-TRIP	ОК	Analog I	nput Al1					
		^ST	ART (P-12 = 3 or 4 On	ly)^									
7	STOP	ENABLE	FB REF	KPD REF	E-TRIP	ОК	Analog I	nput Al1					
		^ST	ART (P-12 = 3 or 4 On	ly)^									
14	STOP	ENABLE	-	-	E-TRIP	ОК	Analog I	nput Al1					
15	STOP	ENABLE	PR REF	FB REF	Fire N	۸ode	P-23	P-21					
16	STOP	ENABLE	P-23 REF	FB REF	Fire Mode		Analog Input Al1						
17	STOP	ENABLE	FB REF	P-23 REF	Fire N	Лode	Analog Input Al1						
				2/1891011121	3 - 0								

2,4,8,9,10,11,12,13 = 0

7.6. Macro Functions - User PI Control Mode (P-12 = 5 or 6)

P-15	D	011	DI2	-	DI3	/ AI2	DI4 ,	/ Al1
	0	1	0	1	0	1	0	1
0	STOP	ENABLE	PI REF	P-20 REF	AI2		А	11
1	STOP	ENABLE	PI REF	AI1 REF	AI2 (PI FB)	A	11
3, 7	STOP	ENABLE	PI REF	P-20	E-TRIP OK		Al1 (I	PI FB)
4	(NO)	START	(NC)	STOP	AI2 (PI FB)		AI1	
5	(NO)	START	(NC)	STOP	PI REF	P-20 REF	Al1 (I	PI FB)
6	(NO)	START	(NC)	STOP	E-TRIP	ОК	Al1 (I	PI FB)
8	STOP	RUN	FWD	REV	AI2 (PI FB)	A	11
14	STOP	RUN	-	-	E-TRIP	OK	Al1 (I	PI FB)
15	STOP	RUN	P-23 REF	PI REF	Fire I	Vode	Al1 (I	PI FB)
16	STOP	RUN	P-23 REF	P-21 REF	Fire I	Vode	Al1 (I	PI FB)
17	STOP	RUN	P-21 REF	P-23 REF	Fire I	Vode	AI1 (PI FB)	
				2,9,10,11,12,13	= 0			

7.7. Fire Mode

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Input Macro

The Fire Mode function is designed to ensure continuous operation of the drive in emergency conditions until the drive is no longer capable of sustaining operation. The Fire Mode input may be a normally open (Close to Activate Fire Mode) or Normally Closed (Open to Activate Fire Mode) according to the setting of P-30 Index 2. In addition, the input may be momentary or maintained type, selected by P-30 Index 3.

This input may be linked to a fire control system to allow maintained operation in emergency conditions, e.g. to clear smoke or maintain air quality within that building.

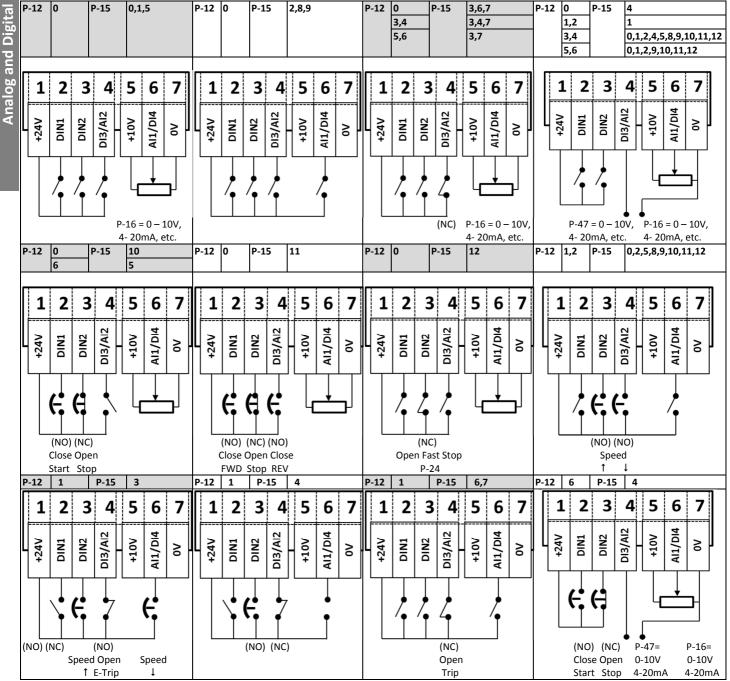
The fire mode function is enabled when P-15 = 15, 16 or 17, with Digital Input 3 assigned to activate fire mode.

Fire Mode disables the following protection features in the drive:-

O-t (Heat-sink Over-Temperature), U-t (Drive Under Temperature), Th-FLt (Faulty Thermistor on Heat-sink), E-trip (External Trip), 4-20 F(4-20mA fault), Ph-Ib (Phase Imbalance), P-Loss (Input Phase Loss Trip), SC-trp (Communications Loss Trip), I_t-trp (Accumulated overload Trip) The following faults will result in a drive trip, auto reset and restart:-

O-Volt (Over Voltage on DC Bus), U-Volt (Under Voltage on DC Bus), h O-I (Fast Over-current Trip), O-I (Instantaneous over current on drive output), Out-F (Drive output fault, Output stage trip)

7.8. Example Connection Diagrams



8. Modbus RTU Communications

8.1. Introduction

The VersiDrive i E3 can be connected to a Modbus RTU network via the RJ45 connector on the front of the drive.

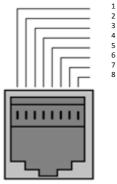
8.2. Modbus RTU Specification

Protocol	Modbus RTU						
Error check	Error check CRC						
Baud rate 9600bps, 19200bps, 38400bps, 57600bps, 115200bps (default)							
Data format	1 start bit, 8 data bits, 1 stop bits, no parity.						
Physical signal	RS 485 (2-wire)						
User interface	RJ45						

8.3. RJ45 Connector Configuration

For full MODBUS RTU register map information please refer to your PETER electronic Sales Partner.

When using MODBUS control the Analog and Digital Inputs can be configured as shown in section 7.5



CAN -CAN + 0 Volts -RS485 (PC) +RS485 (PC) +24 Volt -RS485 (Modbus RTU) +RS485 (Modbus RTU)



Warning: This is not an Ethernet connection. Do not connect directly to an Ethernet port.

8.4. Modbus Telegram Structure

The VersiDrive i E3 supports Master / Slave Modbus RTU communications, using the 03 Read Holding Registers and 06 Write Single Holding Register commands. Many Master devices treat the first Register address as Register 0, therefore it may be necessary to convert the Register Numbers detail in section 8.5 by subtracting 1 to obtain the correct Register address. The telegram structure is as follows:-

Command 03 – Read Holding Registers										
Master Telegram	Le	Length		Length		Slave Response	Length			
Slave Address	1	Byte]	Slave Address	1	Byte				
Function Code (03)	1	1 Byte		Starting Address	1	Byte				
1 st Register Address	2	Bytes	1	1 st Register Value	2	Bytes				
No. Of Registers	2	Bytes]	2 nd Register Value	2	Bytes				
CRC Checksum	CRC Checksum 2 Bytes			Etc						
]	CRC Checksum	2	Bytes				

Command 06 – Write Single Holding Register										
Master Telegram	Lei	Length		Slave Response	Length					
Slave Address	1	Byte		Slave Address	1	Byte				
Function Code (06)	1	1 Byte		Function Code (06)	1	Byte				
Register Address	2	Bytes		Register Address	2	Bytes				
Value	2	Bytes		Register Value	2	Bytes				
CRC Checksum		Bytes		CRC Checksum	2	Bytes				

8.5. Modbus Register Map

Register	Par.	Truce	Supported	F	unction	Damas	Fundamentian
Number		Туре	Commands	Low Byte	High Byte	Range	Explanation
1	-	R/W	03,06	Drive Control Co	ommand	03	16 Bit Word.
							Bit 0 : Low = Stop, High = Run Enable
							Bit 1 : Low = Decel Ramp 1 (P-04), High = Decel
							Ramp 2 (P-24)
							Bit 2 : Low = No Function, High = Fault Reset
							Bit 3 : Low – No Function, High = Coast Stop
							Request
2	-	R/W	03,06	Modbus Speed r	eference setpoint	05000	Setpoint frequency x10, e.g. 100 = 10.0Hz
4	-	R/W	03,06	Acceleration and	d Deceleration Time	060000	Ramp time in seconds x 100, e.g. 250 = 2.5 seconds
6	-	R	03	Error code	Drive status		Low Byte = Drive Error Code, see section 10.1
							High Byte = Drive Status as follows :-
							0 : Drive Stopped
							1: Drive Running
							2: Drive Tripped
7		R	03	Output Motor Fi	requency	020000	Output frequency in Hz x10, e.g. 100 = 10.0Hz
8		R	03	Output Motor C	urrent	0480	Output Motor Current in Amps x10, e.g. 10 = 1.0 Amps
11	-	R	03	Digital input stat	tus	015	Indicates the status of the 4 digital inputs
							Lowest Bit = 1 Input 1
20	P00-01	R	03	Analog Input 1 v	ralue	01000	Analog input % of full scale x10, e.g. 1000 = 100%
21	P00-02	R	03	Analog Input 2 v	alue	01000	Analog input % of full scale x10, e.g. 1000 = 100%
22	P00-03	R	03	Speed Reference	e Value	01000	Displays the setpoint frequency x10, e.g. 100 = 10.0Hz
23	P00-08	R	03	DC bus voltage		01000	DC Bus Voltage in Volts
24	P00-09	R	03	Drive temperatu	ire	0100	Drive heatsink temperature in ^o C

All user configurable parameters are accessible as Holding Registers, and can be Read from or Written to using the appropriate Modbus command. The Register number for each parameter P-04 to P-60 is defined as 128 + Parameter number, e.g. for parameter P-15, the register number is 128 + 15 = 143. Internal scaling is used on some parameters, for further details, please contact your PETER electronic Sales Partner.

9. Technical Data

9.1. Environmental

Operational ambient temperature range Open Drives Enclosed Drives

Storage ambient temperature range

-10 ... 50°C (frost and condensation free)
-10 ... 40°C (frost and condensation free)
-40 ... 60°C
2000m. Derate above 1000m : 1% / 100m
95%, non-condensing

Maximum altitude Maximum humidity

For UL compliance: the average ambient temperature over a 24 hour period for 200-240V, 2.2kW and 3HP, IP20 drives is 45°C.

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9.2. Rating Tables

NOTE

Frame Size	kW	HP	Input Current	Fuse / I	MCB (Type B)	Maximur	n Cable Size	Output Current	Recommended Brake Resistance		
				Non UL	UL	mm	AWG	Α	Ω		
110 - 11	5 (+ / -	10%) V 1 Phas	e Input, 2	230V 3 Phase O	utput (Vol	tage Doubler	·)			
1	0.37	0.5	7.8	10	10	8	8	2.3	-		
1	0.75	1	15.8	25	20	8	8	4.3	-		
2	1.1	1.5	21.9	32	30	8	8	5.8	100		
200 - 24	0 (+ / -	10%) V 1 Phas	e Input, 3	B Phase Output						
1	0.37	0.5	3.7	10	6	8	8	2.3	-		
1	0.75	1	7.5	10	10	8	8	4.3	-		
1	1.5	2	12.9	16	17.5	8	8	7	-		
2	1.5	2	12.9	16	17.5	8	8	7	100		
2	2.2	3	19.2	25	25	8	8	10.5	50		
3	4	5	29.2	40	40	8	8	15.3	25		
200 - 240 (+ / - 10%) V 3 Phase Input, 3 Phase Output											
1	0.37	0.5	3.4	6	6	8	8	2.3	-		
1	0.75	1	5.6	10	10	8	8	4.3	-		
1	1.5	2	9.5	16	15	8	8	7	-		
2	1.5	2	8.9	16	15	8	8	7	100		
2	2.2	3	12.1	16	17.5	8	8	10.5	50		
3	4	5	20.9	32	30	8	8	18	25		
3	5.5	7.5	26.4	40	35	8	8	24	20		
4	7.5	10	33.3	40	45	16	5	30	15		
4	11	15	50.1	63	70	16	5	46	10		
380 - 48	0 (+ / -	10%)V 3 Phas	e Input, 3	Phase Output	•	•				
1	0.75	1	3.5	6	6	8	8	2.2	-		
1	1.5	2	5.6	10	10	8	8	4.1	-		
2	1.5	2	5.6	10	10	8	8	4.1	250		
2	2.2	3	7.5	16	10	8	8	5.8	200		
2	4	5	11.5	16	15	8	8	9.5	120		
3	5.5	7.5	17.2	25	25	8	8	14	100		
3	7.5	10	21.2	32	30	8	8	18	80		
3	11	15	27.5	40	35	8	8	24	50		
4	15	20	34.2	40	45	16	5	30	30		
4	18.5	25	44.1	50	60	16	5	39	22		
4	22	30	51.9	63	70	16	5	46	22		

Note Cable sizes shown are the maximum possible that may be connected to the drive. Cables should be selected according to local wiring codes or regulations at the point of installation

9.3. Single Phase Operation of Three Phase Drives

All drive models intended for operation from three phase mains power supply (e.g. model codes VD i .../3E3) may be operated from a single phase supply at up to 50% of maximum rated output current capacity.

In this case, the AC power supply should be connected to L1 (L) and L2 (N) power connection terminals only.

9.4. Additional Information for UL Compliance

VersiDrive i E3 is designed to meet the UL requirements. For an up to date list of UL compliant products, please refer to UL listing NMMS.E3447733

In order to ensure full compliance, the following must be fully observed.

	D					
Input Power Supply						
Supply Voltage	200 – 240 RMS Volts for 230 Volt rated units, + /- 10% variation allowed. 240 Volt RMS Maximum					
	380 – 480 Volts for 400 Volt rated units, + / - 10% variation allowed, Maximum 500 Volts RMS					
Imbalance	Maximum 3% voltage variation between phase – phase voltages allowed					
	All VersiDrive i E3 units have phase imbalance monitoring. A phase imbalance of > 3% will result in the drive tripping.					
	For input supplies which have supply imbalance greater than 3% (typically the Indian sub- continent & parts of Asia					
	Pacific including China) PETER electronic recommends the installation of input line reactors.					
Frequency	50 – 60Hz + / - 5% Variatio	n				
Short Circuit Capacity	Voltage Rating	Min kW (HP)	Max kW (HP)	Maximum supply short-circuit current		
	115V	0.37 (0.5)	1.1 (1.5)	100kA rms (AC)		
	230V	0.37 (0.5)	11 (15)	100kA rms (AC)		
	400 / 460V	0.75 (1)	22 (30)	100kA rms (AC)		
	All the drives in the above table are suitable for use on a circuit capable of delivering not more than the above					
	specified maximum short-circuit Amperes symmetrical with the specified maximum supply voltage when protected					
	by Class J fuses.					
Mechanical Installat	ion Requirements					
All VersiDrive i E3 units	are intended for indoor inst	allation within contro	olled environments whi	ch meet the condition limits shown in section		
9.1						
The drive can be opera	ted within an ambient temp	erature range as state	ed in section 9.1			
For IP20 units, installat	ion is required in a pollution	degree 1 environmer	nt			
For IP66 (Nema 4X) uni	its, installation in a pollution	degree 2 environmer	nt is permissible			
Frame size 4 drives mu	st be mounted in an enclosu	re in a manner that e	nsures the drive is prot	ected from 12.7mm (1/2 inch) of deformation		
of the enclosure if the	enclosure impacted.					
Electrical Installation	n Requirements					
Incoming power supply	connection must be accord	ing to sections 4.3 and	d 4.4			
Suitable Power and motor cables should be selected according to the data shown in section 9.2 and the National Electrical Code or other						
applicable local codes.						
Motor Cable	75°C Copper must be used					
Power cable connectio	ns and tightening torques ar	e shown in sections 3	.3 and 3.5			
Integral Solid Sate shor	t circuit protection does not	provide branch circui	it protection. Branch ci	rcuit protection must be provided in		
accordance with the na	ational electrical code and ar	y additional local cod	les. Ratings are shown	in section 9.2		
• • • •		•	-	ted 480Volt (phase to ground), 480 Volt		
(phase to phase), suita	ble for over voltage category	iii and shall provide p	protection for a rated in	mpulse withstand voltage peak of 4kV.		
UL Listed ring terminal	s / lugs must be used for all b	ous bar and grounding	g connections			
General Requiremen	nts					
VersiDrive i E3 provide	s motor overload protection	in accordance with th	ne National Electrical C	ode (US).		
• Where a motor thermistor is not fitted, or not utilised, Thermal Overload Memory Retention must be enabled by setting P-50 = 1						
 Where a mot 	tor thermistor is not fitted, o	r not utilised, Therma	I Overload Memory Re	tention must be enabled by setting P-50 = 1		
				tention must be enabled by setting P-50 = 1 arried out according to the information shown		

Trouble Shooting 10.

10

10.1. Fault Code Messages

Fault Code	Fault No. Descriptio		Suggested Remedy		
no-Fit	00	No Fault	Not required		
01-ь	01	Brake channel over current	Check external brake resistor condition and connection wiring		
ОС-рг	02	Brake resistor overload	The drive has tripped to prevent damage to the brake resistor		
0-1	03	Output Over Current	Instantaneous Over current on the drive output. Excess load or shock load on the motor.		
I_E-ErP	04	Motor Thermal Overload (I2t)	The drive has tripped after delivering >100% of value in P-08 for a period of time to prevent damage t the motor.		
PS-trP	05	Power stage trip	Check for short circuits on the motor and connection cable		
0-uort	06	Over voltage on DC bus	Check the supply voltage is within the allowed tolerance for the drive. If the fault occurs on deceleration or stopping, increase the deceleration time in P-04 or install a suitable brake resistor and activate the dynamic braking function with P-34		
U-uort	07		The incoming supply voltage is too low. This trip occurs routinely when power is removed from the dri If it occurs during running, check the incoming power supply voltage and all components in the power feed line to the drive.		
0-E	08		The drive is too hot. Check the ambient temperature around the drive is within the drive specification. Ensure sufficient cooling air is free to circulate around the drive. Increase the panel ventilation if required. Ensure sufficient cooling air can enter the drive, and that the bottom entry and top exit vents are not blocked or obstructed.		
U-E	09	Under temperature	Trip occurs when ambient temperature is less than -10°C. Temperature must be raised over -10°C in order to start the drive.		
P-dEF	10	Factory Default parameters loaded			
E-Er iP	11	External trip	E-trip requested on digital input 3. Normally closed contact has opened for some reason. If motor thermistor is connected check if the motor is too hot.		
5C-065	12	Optibus comms loss	Check communication link between drive and external devices. Make sure each drive in the network its unique address.		
FLE-dc	13	DC bus ripple too high	Check incoming supply phases are all present and balanced		
P-L055	14	Input phase loss trip	Check incoming power supply phases are present and balanced.		
н D-I	15	Output Over Current	Check for short circuits on the motor and connection cable		
th-FLt	16	Faulty thermistor on heatsink			
dafa-e	17	Internal memory fault. (IO)	Press the stop key. If the fault persists, consult you supplier.		
4-20 F					
dAFA-E	ER-E 19 Internal memory fault. (DSP) Press the stop key. If the fault persists, consult you supplier.		Press the stop key. If the fault persists, consult you supplier.		
F-Ptc	F-PLc 21 Motor PTC thermistor trip Connected motor thermistor over temperature, check wiring connections and motor		Connected motor thermistor over temperature, check wiring connections and motor		
FAn-F	22	Cooling Fan Fault (IP66 only)	an Fault (IP66 only) Check / replace the cooling fan		
0-hEAF	23	Drive internal temperature too high	gh Drive ambient temperature too high, check adequate cooling air is provided		
AFE-D I	40	Autotune Fault	The motor parameters measured through the autotune are not correct.		
AFE-05	41		Check the motor cable and connections for continuity		
AFE-03	42		Check all three phases of the motor are present and balanced		
AFE-DA	43				
ALF-OS	44				
5C-FO I	50	Modbus comms loss fault	Check the incoming Modbus RTU connection cable Check that at least one register is being polled cyclically within the timeout limit set in P-36 Index 3		
5C-F02	51 CANopen comms loss trip Check the incoming CAN connection cable Check that cyclic communications take place within the timeout limit set in P-36 Index 3				



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